MODERN BLISS
Moulage / Hand Stitch / Pin Tuck
Cross Tweed / Pivot Dart

- Moulage
- Hand Stitch
- Pin Tuck
- Cross Tweed
- Pivot Dart
Embrace the comfort of nature

A cozy knit sweater. A warm woolen blanket. The bold seams of a fitted jacket. These natural textiles encourage and enhance every part of our daily lives. And now, inspired by the familiar comfort of these very fabrics, Milliken has created an all-new collection of high-end carpeting. With 5 textured patterns and 16 hue selections, Modern Bliss offers a serene carpet solution that is not only beautiful but also wonderfully calm and inviting.
Inspired by sophisticated fitting techniques, Moulage reflects the graceful precision of a handcrafted, custom garment.
Silkworks® answers market demand for natural wool and silk-like styling with the added performance advantage of solution-dyed nylon. In developing Silkworks®, Universal Fibers® uses an innovative finish technique incorporating sophisticated tonal accents within a single fiber system. The result is a unique and differentiated yarn, delivering a well-tailored, clear and organic feel with natural tonal aesthetics.
Featuring distinctive linear detailing, 
**Pin Tuck** emulates the refined nature of a classic pleated shirt.

Mirroring the woven intricacies found in a knit fabric, **Hand Stitch** is both beautifully textured and aesthetically complex.
GET INSPIRED

The Modern Bliss collection welcomes inspiration. With 5 textured patterns and 16 hue selections, designing a floor that feels completely custom is now easier than ever.

Visit the MillikenFloors.com/Visualizer
Much like the interweaving grain of a favorite scarf or sweater, **Cross Tweed** emphasizes a delicate yet elaborate framework.

Echoing the seams of a fitted jacket or blazer, **Pivot Dart** incorporates a series of prominent, wedged silhouettes.
The designs from the Modern Bliss collection pair perfectly with coordinating styles found in our LVT collections.
Moulage in Angora Broadloom.

Hand Stitch in Angora Broadloom.

Cross Tweed in Angora Broadloom.

Pin Tuck in Angora Broadloom.

Pivot Dart in Angora Broadloom.

Pattern Exploration in Broadloom.
Pin Tuck in Chiffon. 50cm x 50cm tiles. Horizontal ashlar.
Style Backed by Performance

Milliken Floor Covering offers products and expertise in all areas of your commercial spaces, including high-performance entryway systems, modular and broadloom carpet, luxury vinyl tile and milliCare®. Simplify your flooring projects by working with a trusted partner that lets you focus on enjoying the process of creating a great space.

Complete Performance and Support

ENTRYWAY SYSTEMS

The OBEX™ brand of products offers highly effective, comprehensive modular entry solutions designed as a three-zone barrier system to prevent dirt and moisture from entering the building. Available in coordinated colors and patterns, OBEX™ entry products are engineered to increase the functionality of a building’s entrance without forsaking elements of design or aesthetic.

MODULAR CARPET AND BROADLOOM

Milliken’s broadloom and carpet tile incorporate the latest innovations in tufting and dyeing technology, achieving unique looks and excellent performance. All carpet tile products have cushion backing for an extended lifespan, as well as ergonomic and environmental benefits.

LUXURY VINYL TILE

From natural looks of wood and stone to more modern textures and abstracts, Milliken’s collection of Luxury Vinyl Tile flooring creates new options for a commercial or hospitality interior. Our simple-to-search Color Reference system provides easy coordination of the LVT options to modular and broadloom carpets.

MILLICARE®

milliCare® takes caring for your flooring and textiles off your to-do list, which means you can skip right to the part where you get to lean back, put your hands behind your head, and be a hero for keeping a beautifully cleaned space.

WARRANTY

Our products are backed by lifetime commercial warranties that ensure quality and peace of mind. Milliken stands behind its products in the areas of Face Back Wear, Staining/Soiling Resistance, Color Pattern Permanency, Sizing/Wet or Drying Edge Build-Up, Soft Back, and Cushion Back. Milliken’s products are certified to the highest global environmental standards.

SUSTAINABILITY

Core to our culture, we embrace sustainability with practices such as third party voluntary product labeling, zero waste to landfill since 1992, use of renewable energy, product lifecycle assessments, product stewardship programs, and more. All our manufacturing sites are certified to the highest global environmental standards.

STAINSMART®

StainSmart, a proprietary, impregnant treatment applied to Milliken carpet tiles, helps to guard against stains and soil, offering superior wear and color retention, while adding to the carpet’s overall resiliency.

CUSHION BACKING

Our bio-based, high-friction coating keeps carpet tiles securely in place without additional adhesives, eliminating the need to prime or seal the floor and reducing installation time and costs.

MOISTURE MANAGEMENT

StainSmart, a proprietary, impregnant treatment applied to Milliken’s cushion backed carpet tiles, helps to guard against stains and soil, offering superior wear and color retention, while adding to the carpet’s overall resiliency.

TRACTIONBACK®

Our bio-based high-friction coating keeps carpet tiles securely in place without additional adhesives, eliminating the need to prime or seal the floor and reducing installation time and costs.

FACERELATION®

Our bio-based high-friction coating keeps carpet tiles securely in place without additional adhesives, eliminating the need to prime or seal the floor and reducing installation time and costs.

STAINSMART®

Milliken’s broadloom carpet is a moisture mitigation solution for hardback products. Water vapor has a way to escape from beneath Milliken’s cushion backed carpet tiles, traveling freely through the open-cell cushion, evaporating naturally through seams at the edges of each carpet tile. All modular carpet tiles come with a lifetime warranty against adhesive breakdown due to moisture vapor emissions.

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Avoid the hassle and expense of using anti-fatigue mats under sit-to-stand workstations. Milliken cushion backed carpet tiles have ergonomics built directly into the carpet tiles themselves.

Sit-to-Stand

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SUSTAINABLE FEATURES OF THIS PRODUCT

Modern Bliss is manufactured with Comfort Plus® ES (Environmentally Sustainable) cushion backing, and is certified NSF-140 Gold with 39% pre-consumer recycled content by total product weight. With our optional Comfort Plus® ESP backing, Modern Bliss carries an NSF-140 Platinum certification. All Milliken modular carpets carry Environmental Product Declarations and Health Product Declarations, which contribute to LEED certification. Additionally, Milliken modular carpets carry Declare® transparency labels and comply with the Red List Imperative of the Living Building Challenge™.

Construction
Pivot Dart, Pin Tuck: Tufted, Textured Loop with Tip Shear
Moulage, Cross Tweed, Hand Stitch: Tufted, Textured Loop

Tile Size
50 cm x 50 cm (19.7” x 19.7”)

Broadloom Width
13’6” (4.11 m)

Yarn Type
Universal Fibers® Silkworks®
Solution Dyed Nylon Type 6,6 and Type 6

Stain Repel / Stain Resist / Soil Release
StainSmart®

Tufted Face Weight
Pivot Dart, Pin Tuck, Moulage: 42 oz/yd² (1,424 g/m²)
Cross Tweed, Hand Stitch: 36 oz/yd² (1,221 g/m²)

Finished Pile Height
Pivot Dart: 0.21” tile; 0.23” broadloom
Pin Tuck: 0.20” tile; 0.22” broadloom
Moulage: 0.22” tile; 0.22” broadloom
Cross Tweed: 0.19” tile; 0.19” broadloom
Hand Stitch: 0.19” tile; 0.19” broadloom

Finished Pile Thickness
Pivot Dart: 0.15” tile; 0.14” broadloom
Pin Tuck: 0.16” tile; 0.15” broadloom
Moulage: 0.18” tile; 0.16” broadloom
Cross Tweed: 0.15” tile; 0.13” broadloom
Hand Stitch: 0.13” tile; 0.13” broadloom

Average Density
≥7,600

Standard Backing
Modular: PVC-Free Comfort Plus®
Broadloom: Endura-Loc™

Texture Appearance Retention Rating (TARR)
Heavy

Recommended Installation Methods
MONOLITHIC ASHLAR V. ASHLAR BROADLOOM

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Growing greener for over 100 years.
This product has a UL® Environment 3rd party verified Environmental Product Declaration (EPD). A copy of the EPD is available online at millikencarpet.com/epd and productguide.ulenvironment.com.

This cushion-back carpet tile product is covered by one or more patents, published applications and/or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Images in this brochure are approximate for color and pattern scale. Please use actual carpet samples to make your final selections. Silkworks® is a registered trademark of Universal Fibers™.