ALLUMÉ

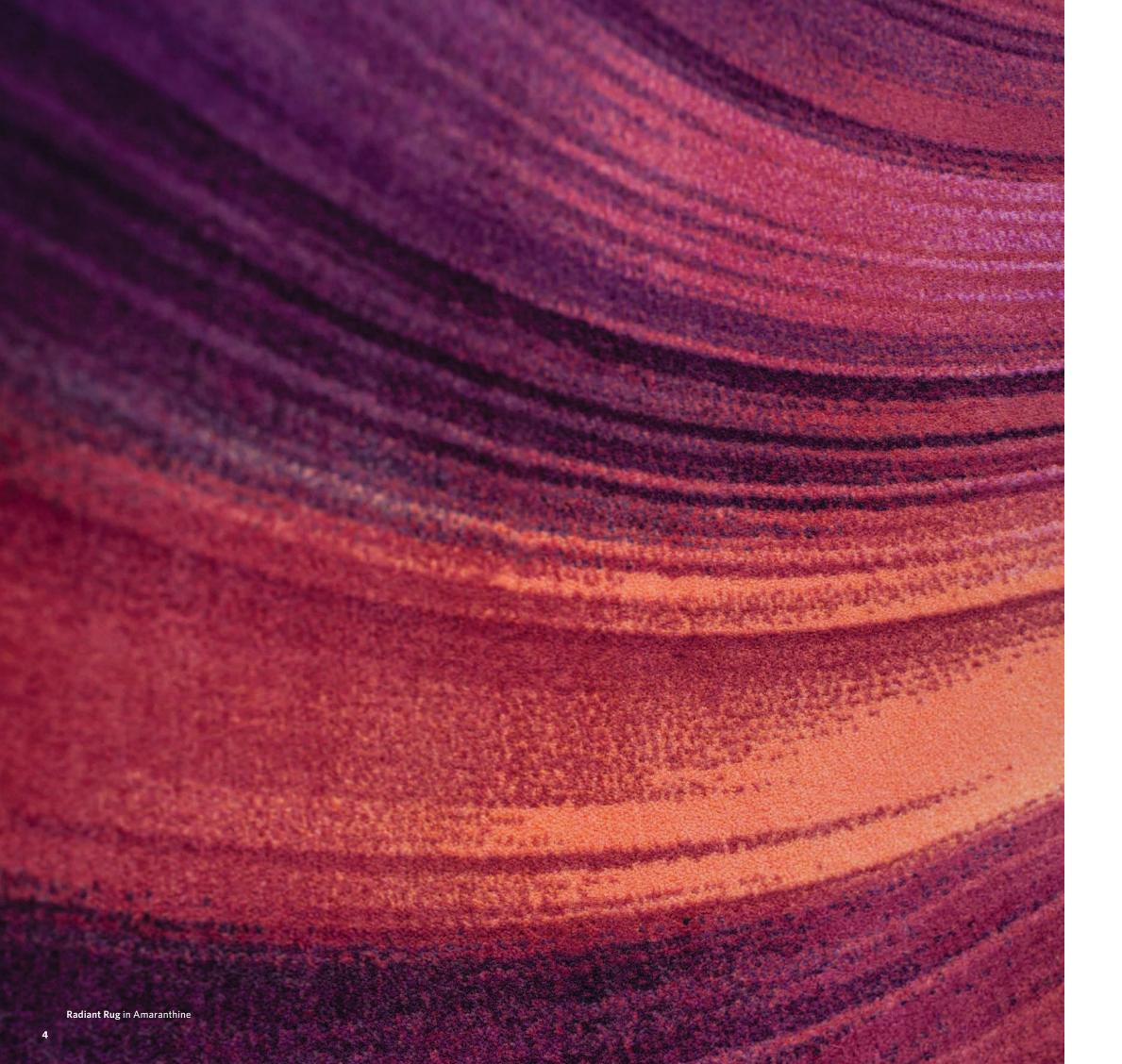
Milliken.

## **INSPIRED. INSPIRING.**

Light single-handedly captures our focus. It makes life visible, sight possible, and influences or perhaps pre-determines our emotional response.

The Allumé Collection is a study of light. It explores the nuances and subtle variations created by this familiar resource; how it creates shapes, reflects from surfaces, streams through materials, or radiates. Allumé celebrates the intrinsic beauty of light through the exploration of gradients and translucency that transition from bright and vibrant to brooding and mysterious.

Begin your exploration of light and the stunning drama of Allumé.

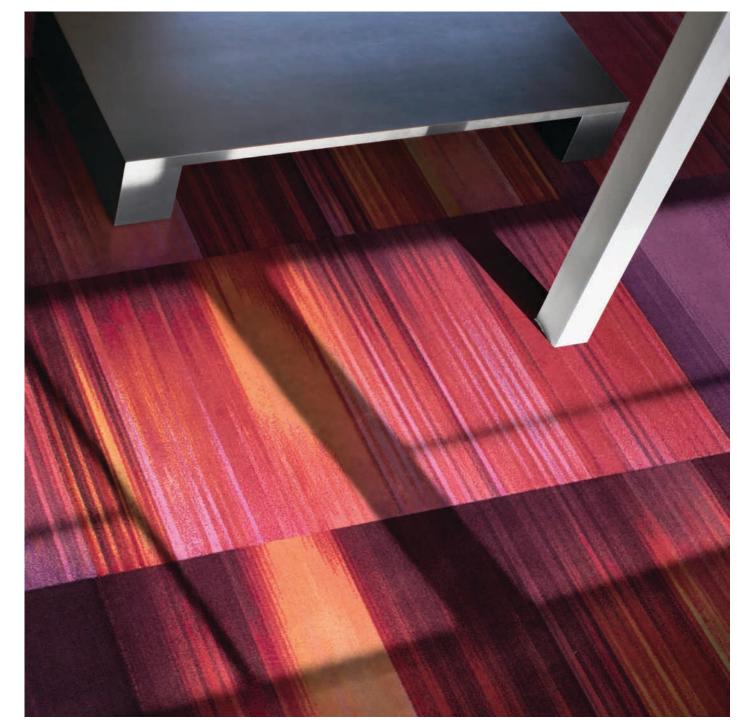


## **RADIANT**

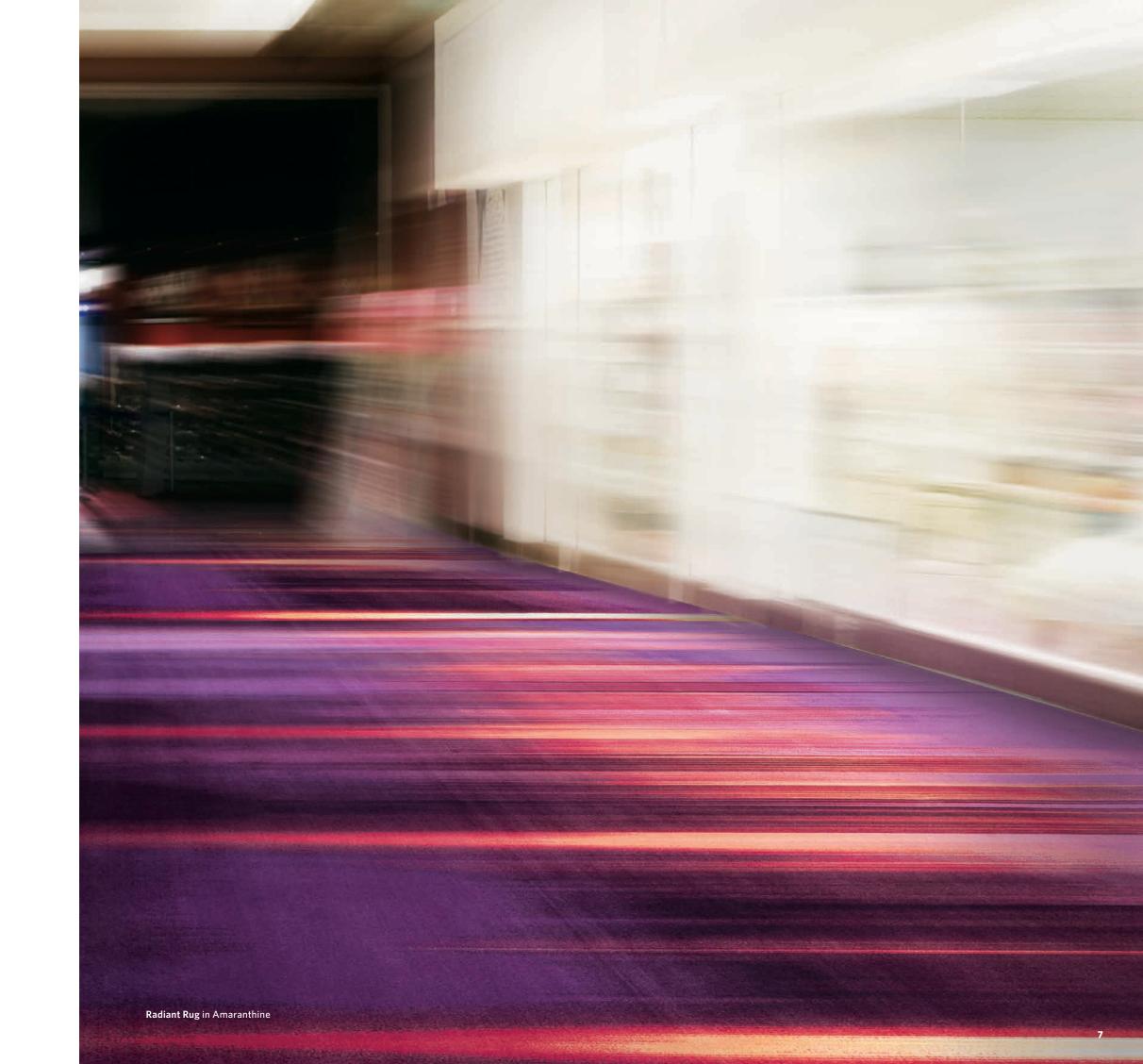
— emitting rays of light.

Allumé Radiant emanates the subtle gradients of color as if it were light emitted across a surface. Edges are soft with movement and allow for multiple tones to be realized.

Allumé Radiant is light in motion.



Radiant Random in Amaranthine





## **SUBTLE GRADIENTS**

Transition from the dynamic to the subtle where colors smoothly move from one to the other without pause or distraction. The design choices within Allumé allow for quiet serenity or drama and seamless movement from public to private spaces. A high resolution print process creates layers of color offering elegance and sophistication to the floor plane.



## RADIANT—AMARANTHINE

Four tile repeat (6 tiles shown)



RADIANT RUNNER

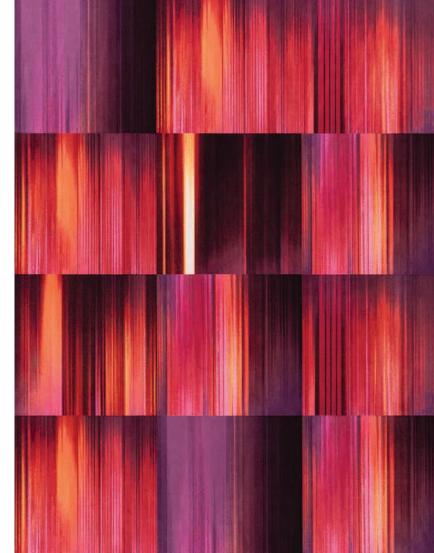
Order #: 00259848 Pattern repeat: 72.00" W x 72.00" L

6 unique tile designs within Radiant Random



Installation grid

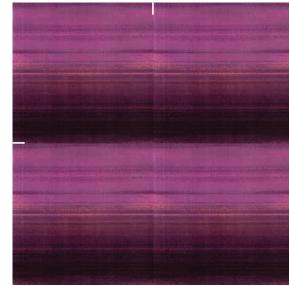
# Random tile repeat



RADIANT RANDOM

Order #: 00259961 Pattern repeat: Random

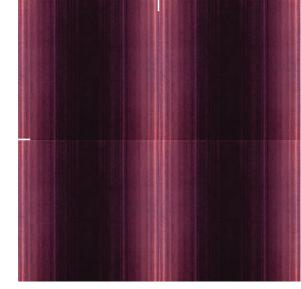
#### Single tile repeat (four tiles shown)



RADIANT HORIZONTAL

Pattern repeat: 36.00" W x 36.00" L

#### Single tile repeat (four tiles shown)



RADIANT VERTICAL

Order #: 00259167 Pattern repeat: 36.00" W x 36.00" L

## RADIANT RUG

15 tile rug

001	002	003
004	005	006
007	008	009
010	011	012
013	014	015

Installation grid

## Order #: 00255541 Pattern repeat: 108.00" W x 180.00" L

001	002	003	
004	005	006	
007	008	009	
010	011	012	
013	014	015	

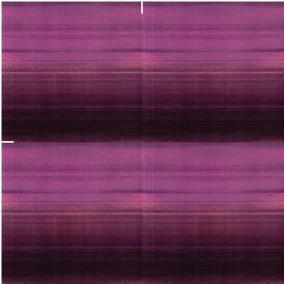
RADIANT RUG WITH LIGHT

Order #: 00259877

Pattern repeat: 108.00" W x 180.00" L

15 tile rug

Installation grid



Order #: 00259166

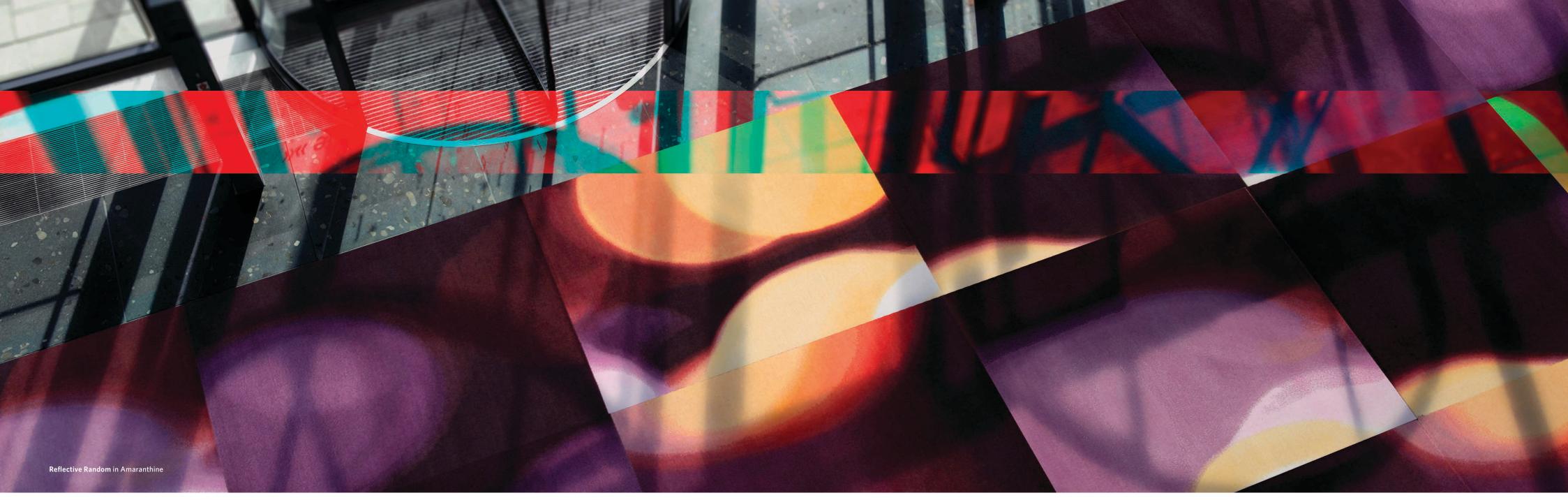
## **REFLECTIVE**

— light changes direction as a result of "bouncing off" a surface like a mirror.

Witness light's inherent nature to reflect an image. This abstraction of a city skyline on water is achieved by the color vibrancy made possible through blending color in the printing process.

Light hovers and glows over the dark night background creating dimension and vibrancy almost electric in nature. Each time it's viewed, the image reveals another nuance.







Reflective Random in Amaranthine using only subtle SKU's 001, 002, 004, 005 & 010



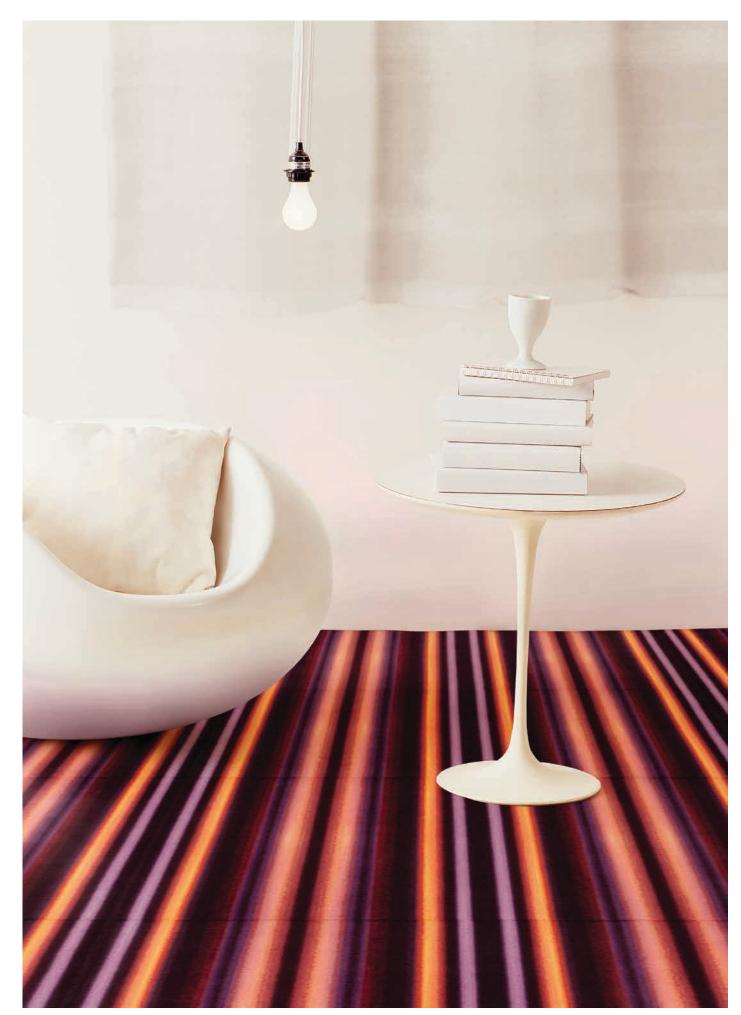
Reflective Random in Amaranthine bold using only SKU's 003, 007, 008 & 009

(E)								100		Ī
1	2	3	4	5	6	7	8	9	10	

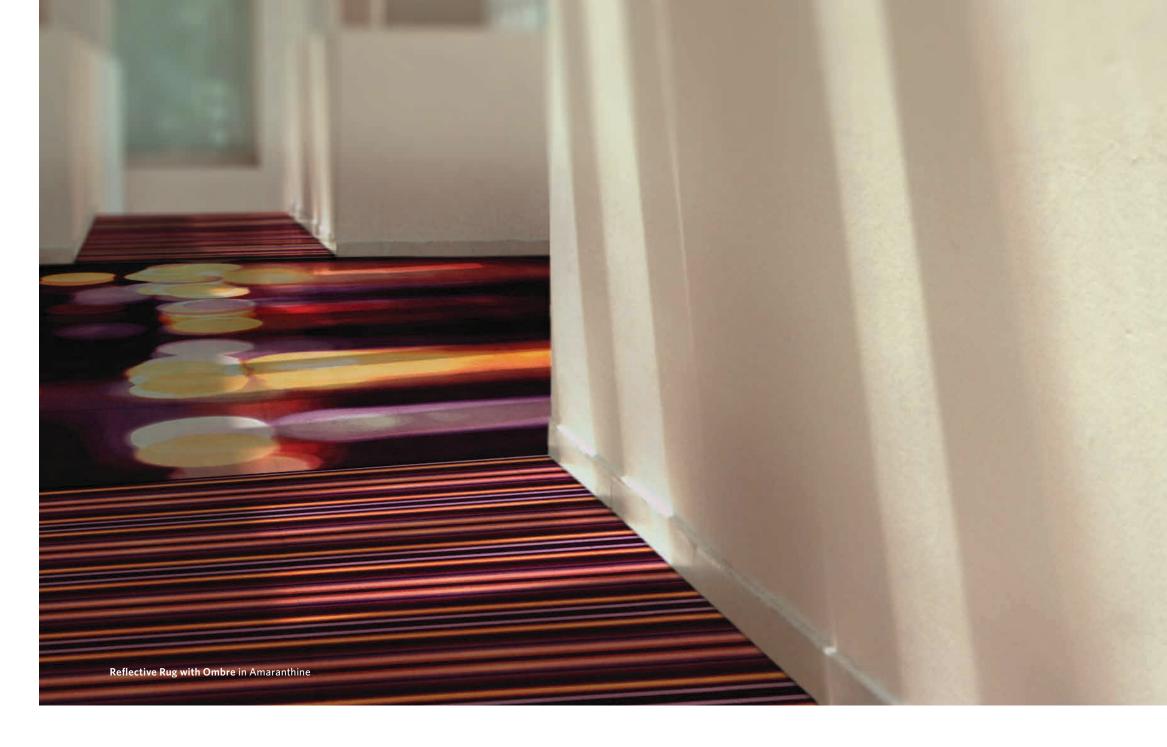
3	5	2	1
1	6	9	2
5	3	7	4
4	10	2	8

## RANDOM BY DESIGN.

Allumé's random pattern options celebrate the diversity of the collection providing choices of scale and installation strategies. This feature allows the selection of all or a few of the unique modular pieces from Allumé to customize your floor. Designs are not a result of tile limitations, but embrace the ability to design each tile uniquely and as an individual. Combine 10 individual tile patterns to create a uniquely random image. Use all 10 or any combination. Bold or subtle, you control the effect.



Ombre in Amaranthine





## **CUSTOM COMPOSITIONS**

Each design offers easy cropping to create a unique composition. This innovative feature helps speed the process of sizing rugs by allowing you to customize the size and control the resulting aesthetic.

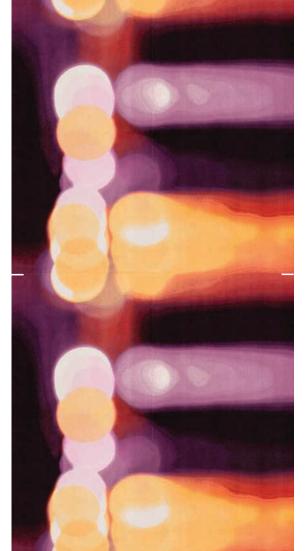


#### REFLECTIVE RUG

15 tile rug

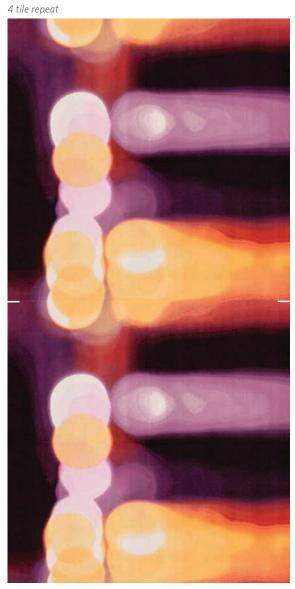
REFLECTIVE RUG					
001	002	003			
004	005	006			
007	008	009			
010	011	012			
013	014	015			

Installation grid



REFLECTIVE RUNNER

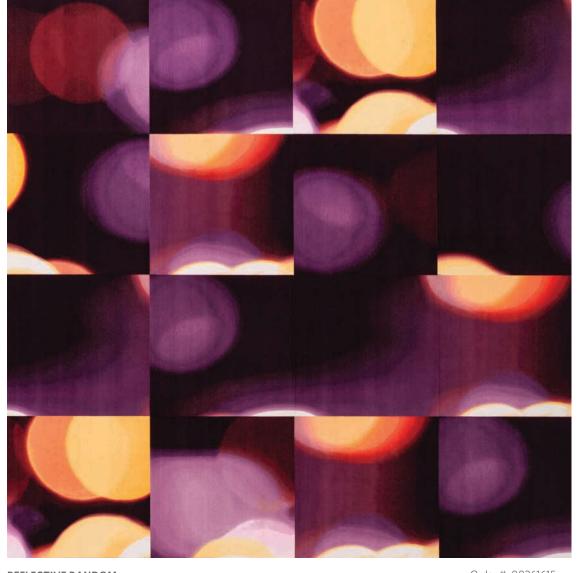
001	002
003	004
001	002
003	004



Order #: 00262833 Pattern repeat: 72.00" W x 72.00" L

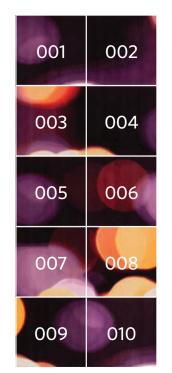
001	002
003	004
001	002
003	004

Installation grid

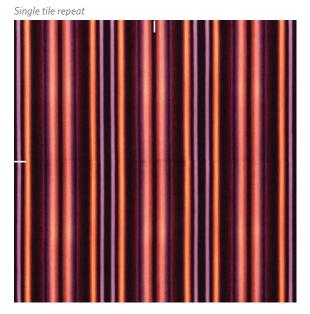


REFLECTIVE RANDOM

Order #: 00261615 Pattern repeat: Random



10 unique tile designs



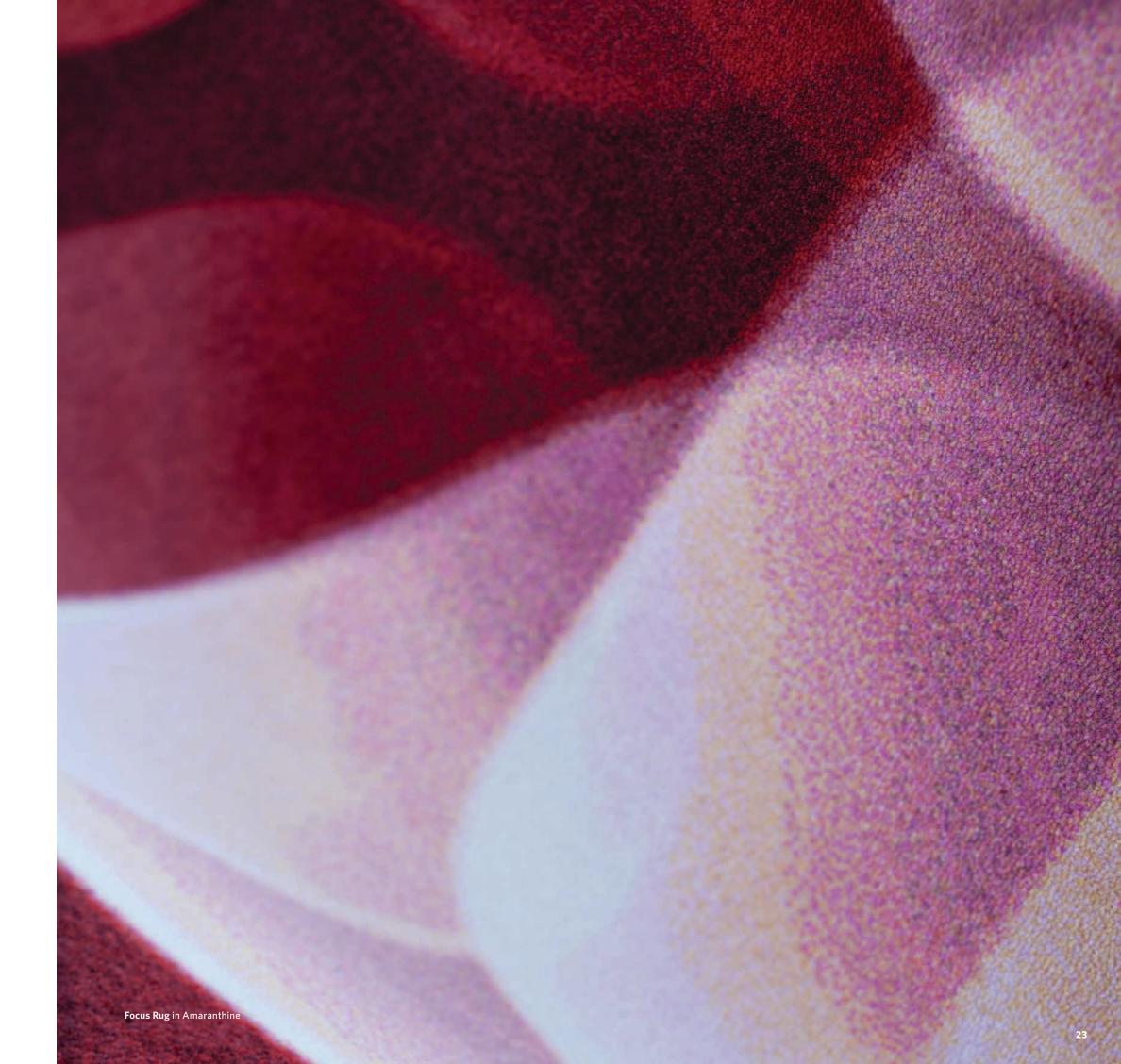
OMBRE

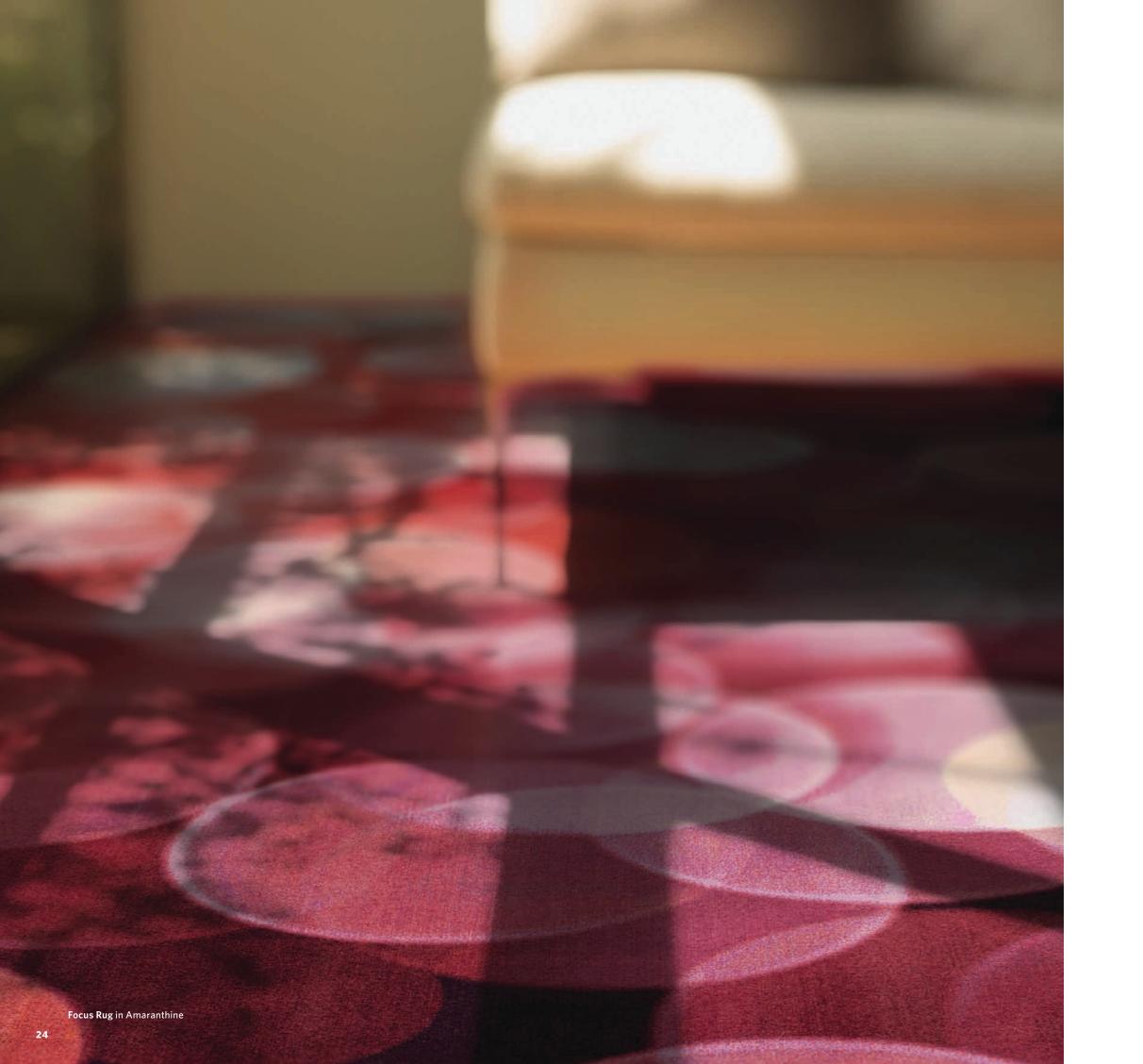
Order #: 00263891 Pattern repeat: 36.00" W x 36.00" L

## **FOCUS**

— a point at which rays of light converge.

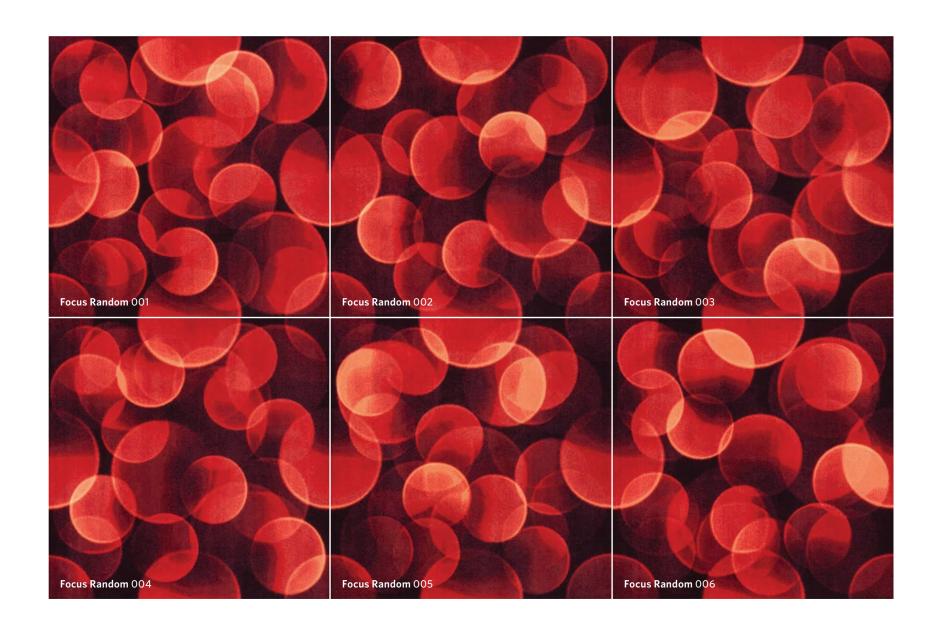
With highlight, there is interest. With translucency, there is mystery. In Allumé Focus, both are achieved. This design captures light's phenomenon of specular reflection. For Focus, numerous colors were carefully placed to replicate the translucent nature of light as well as the glow naturally created by light. The intentional light to dark gradient grounds the design and brings focus to the overlapping reflection from the lights.





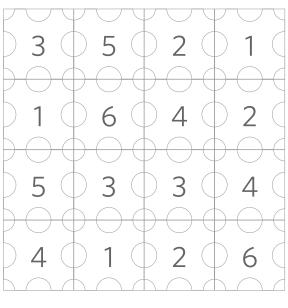


Focus Rug in Amaranthine



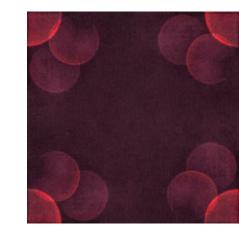
## **CONTINUOUS RANDOM**

Within Focus, we offer the capability to take random to a different level, with a subtle effect that offers infinite possibilities. Each of the 6 unique tiles offer edge-to-edge pattern matching while each having unique centers. This allows for continuous pattern match, that can be installed completely random, but the resulting aesthetic is a very large repeat.



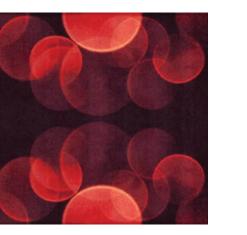
## **DESIGN FLOOR PLAN**

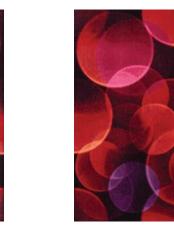
Easily create your own layout with the functionality available in the variety of options in the Focus pattern. Take advantage of the random continuous pattern as well as borders and corners to achieve different rug sizes with less waste and fewer SKU's. Also, place three of the unique accent tiles randomly throughout a layout to create interest with a splash of color.



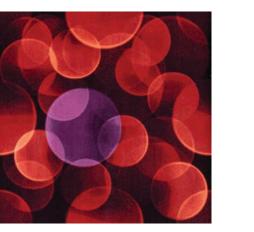
Focus Random Corner



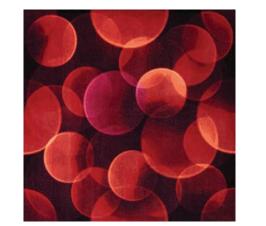




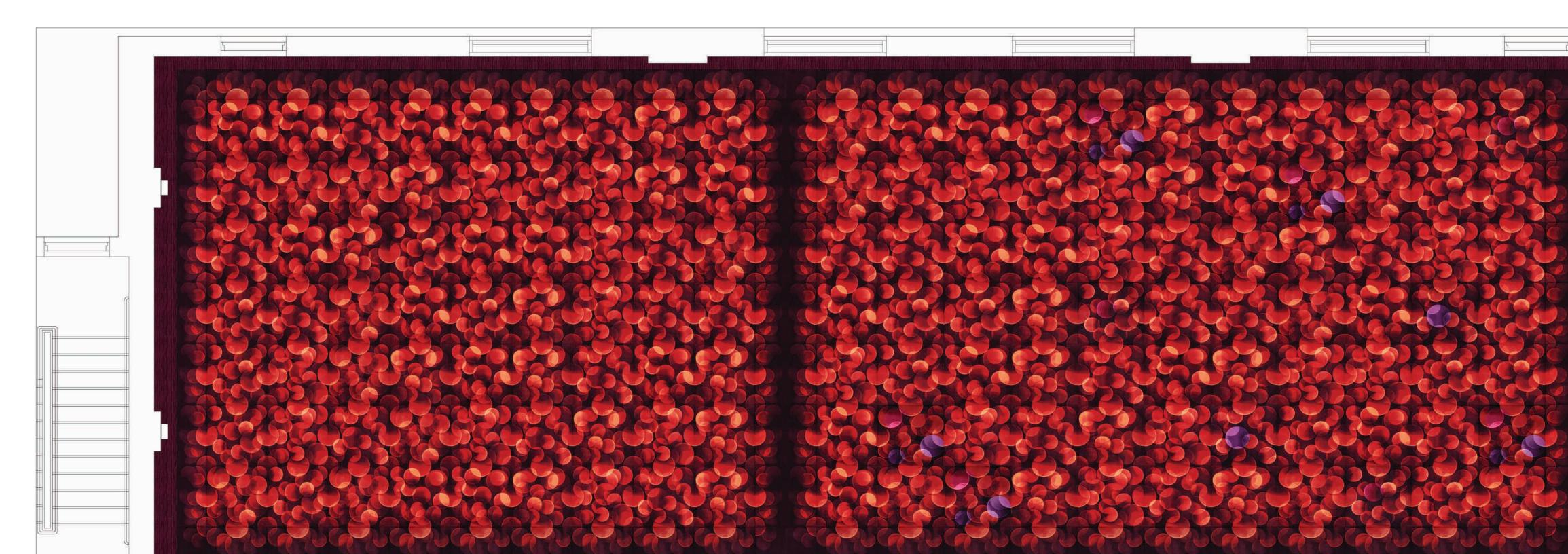
Focus Random Accent 1



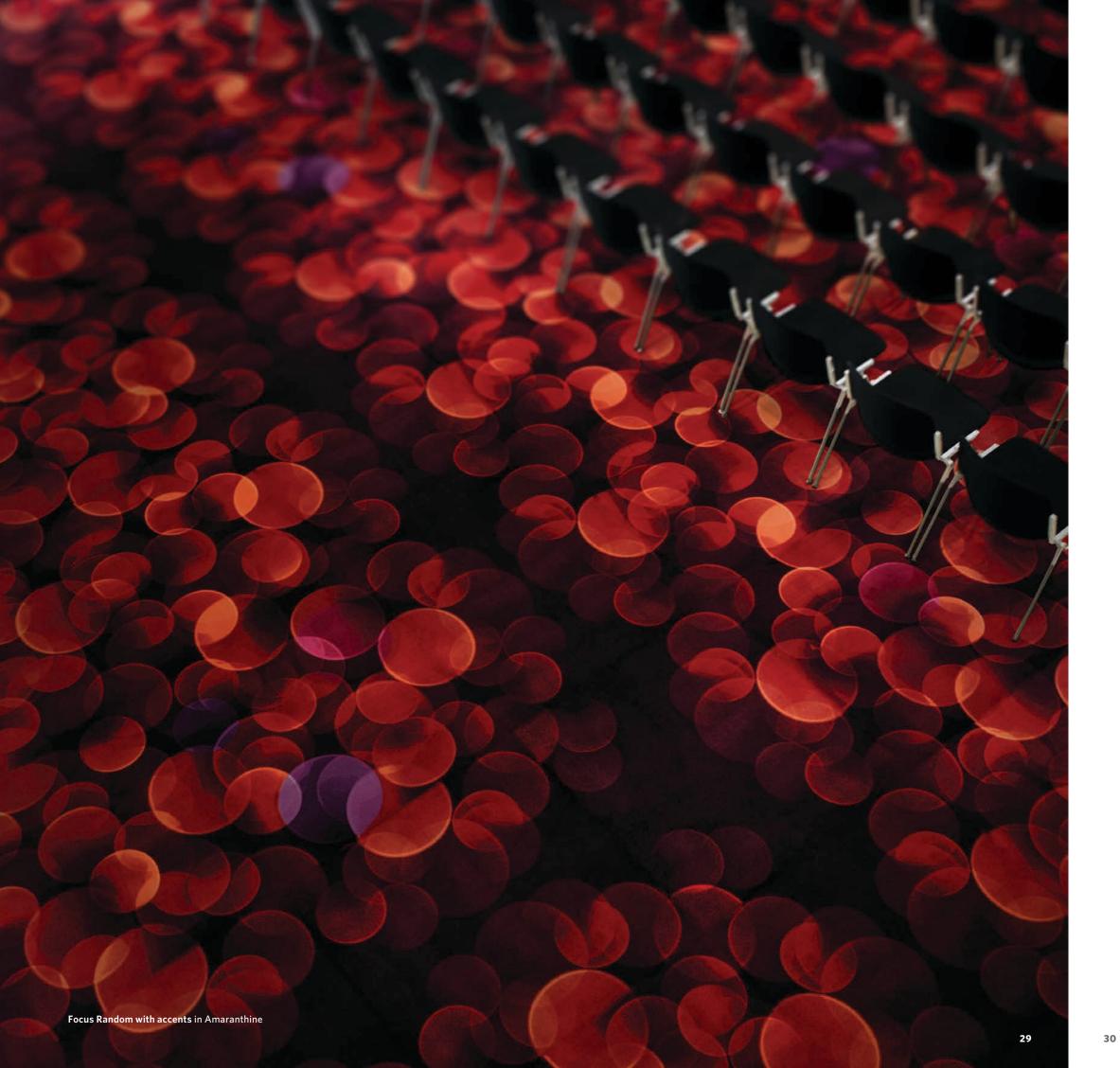
Focus Random Accent 2

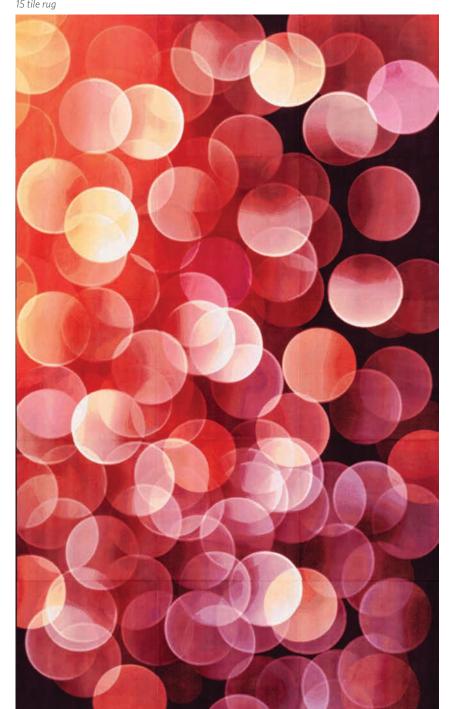


Focus Random Accent 3



Focus Random Vertical





**FOCUS RUG** 

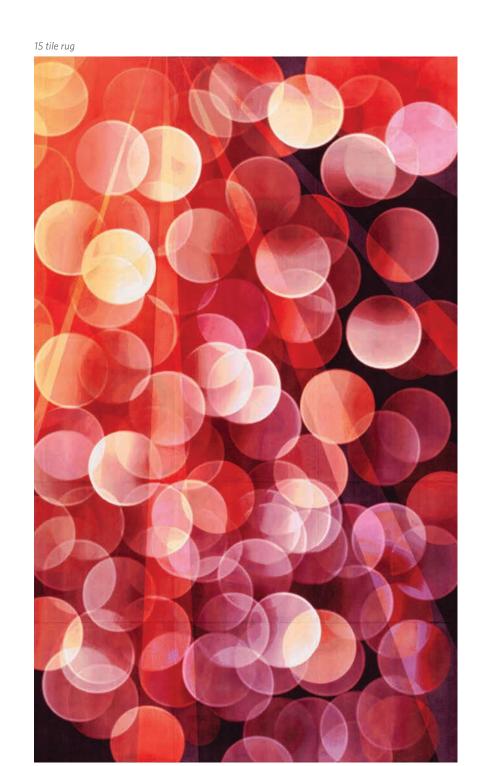
013 014 015

Installation grid

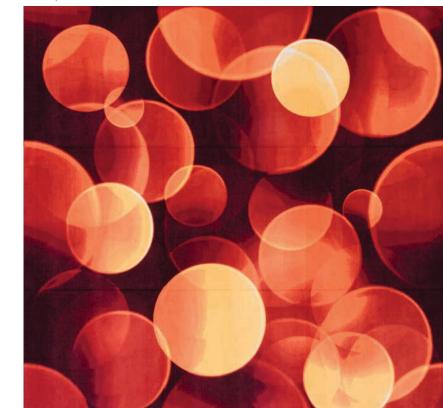
Order #: 00264032 Pattern repeat: 108.00" W x 180.00" L

FOCUS RUG WITH LIGHT

001	002	003		
004	005	006		
007	008	009		
010	011	012		
013	014	015		
Installation grid				



Order #: 00269862 Pattern repeat: 108.00" W x 180.00" L

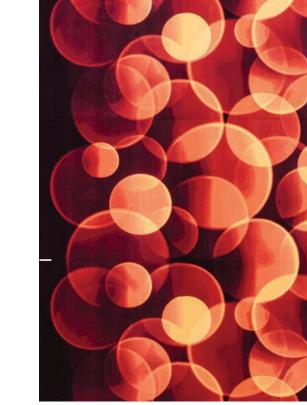


FOCUS LARGE					
	001	002	003		
	004	005	006		

007 008 009 Installation grid



Order #: 00259042 Pattern repeat: 108.00" W x 108.00" L

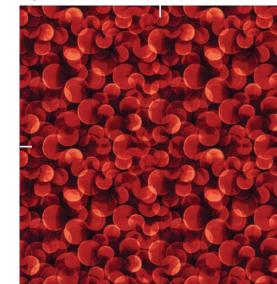


4 tile repeat(6 tiles shown)

Order #: 00260834 **FOCUS RUNNER** Pattern repeat: 72.00" W x 72.00" L 001 002

003 004 001 002 Installation grid

Single tile repeat(4 tiles shown)



**FOCUS SMALL** 

Order #: 00264673 Pattern repeat: 36.00" W x 36.00" L

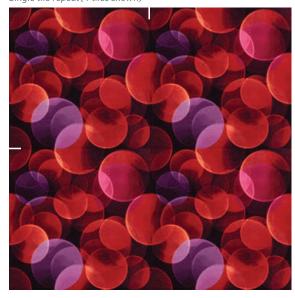
#### Random tile(all 6 unique tiles shown)



**FOCUS RANDOM** 

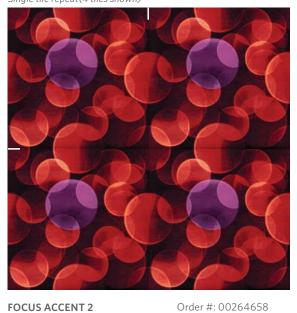
Order #: 00264566 Pattern repeat:

#### Single tile repeat(4 tiles shown)



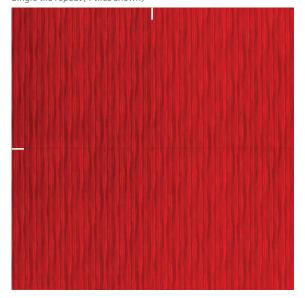
FOCUS ACCENT 1 Order #: 00264656 Pattern repeat:

#### Single tile repeat(4 tiles shown)



Order #: 00264658 Pattern repeat: 36.00" W x 36.00" L

#### Single tile repeat(4 tiles shown)



STRIPE 1

Order #: 00264915 Pattern repeat: 36.00" W x 36.00" L

Order #: 00264918

36.00" W x 36.00" L

Pattern repeat:

Single tile repeat(4 tiles shown)



STRIPE 2

Single tile repeat(4 tiles shown)

Single tile repeat(4 tiles shown)

STRIPE 3

Order #: 00264917 Pattern repeat: 36.00" W x 36.00" L

Random

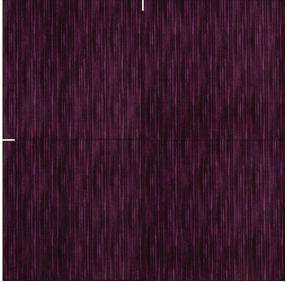
#### Single tile repeat(4 tiles shown)



STRIPE 4

STRIPE 5

Single tile repeat(4 tiles shown)

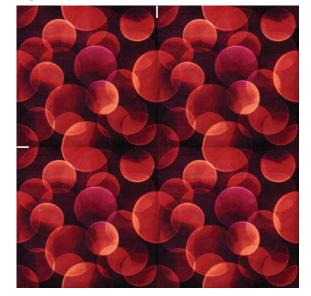


STRIPE 6

Order #: 00264920 Pattern repeat: 36.00" W x 36.00" L

33

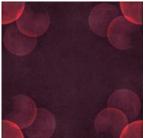
#### Single tile repeat(4 tiles shown)



**FOCUS ACCENT 3** 

Order #: 00264663 Pattern repeat: 36.00" L

#### Single tile repeat



FOCUS CORNER Order #: 00264614 Pattern repeat: 36.00" W x 36.00" L

## Single tile repeat

36.00" W x 36.00" L



FOCUS HORIZONTAL Order #: 00264613 Pattern repeat: 36.00" W x 36.00" L

## Single tile repeat



FOCUS VERTICAL Order #: 00264611 Pattern repeat: 36.00" W x 36.00" L

Order #: 00264919 Pattern repeat:

Order #: 00264916

36.00" W x 36.00" L

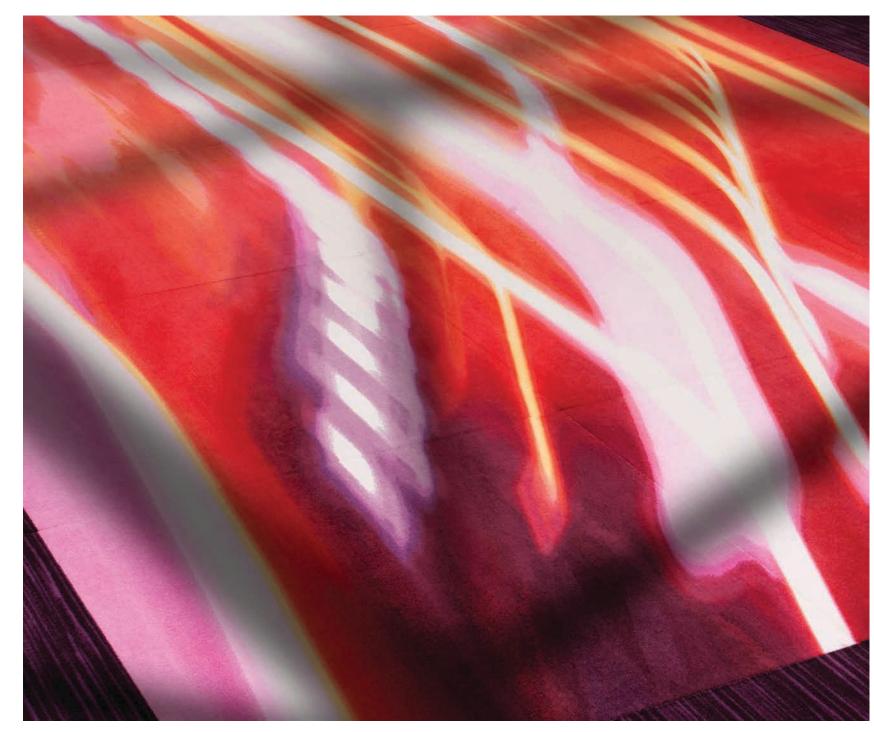
Pattern repeat:

36.00" W x 36.00" L

## **STREAMS**

— a continuous beam or trail of light.

Light in motion is the essence of this design. Immediately, there is an attraction to the energy of Streams. The dramatic range of colors create washes of light moving from deep and bright to a near luminous white. The bold sweeping lines provide a clean yet dynamic option sure to attract the attention of many a passerby.



Streams Rug in Amaranthine





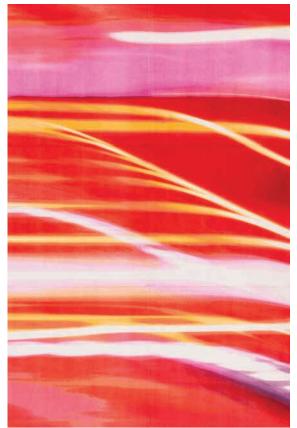
Order #: 00258057 Pattern repeat: 108.00" W x 180.00" L

#### STREAMS RUG

001	002	003	
004	005	006	
007	008	009	
010	011	012	
013	014	015	

Installation grid

6 tile repeat



STREAMS RUNNER

001	002
003	004
005	006

Installation grid

Order #: 00258890 Pattern repeat: 72.00" W x 108.00" L 9 tile repeat



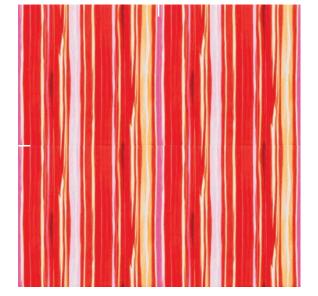
STREAMS LARGE

Installation grid

Order #: 00258930
Pattern repeat:
108.00" W x 108.00" L

STREAMS—AMARANTHINE

Single tile repeat (four tiles shown)



STREAMS SMALL

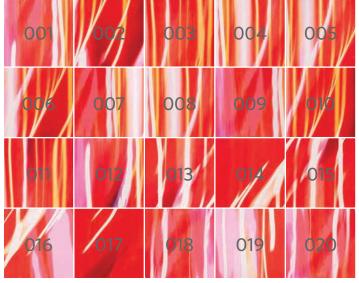
Order #: 00264593 Pattern repeat: 36.00" W x 36.00" L

9 tile repeat



STREAMS RANDOM

Order #: 00260745 Pattern repeat: Random



39

20 unique tile designs within Streams Random

38 Random

#### USING COLOR TO CREATE MOOD

MULTI-COLOR APPROACH — Our "Amaranthine" colorway exemplifies the vibrant multi-color possibilities of this collection. It utilizes eggplants, reds, pinks, yellow-oranges to whites to create perceived innumerable blends of nuanced color and an extreme white glow highlight for effect. Use elements of this or create your own using similar logic.

TWO COLOR APPROACH — Our "Ebb tide" colorway showcases a rich and slightly warm neutral range of color tones accented with a second highlight aqua color. This illustrates how the product can become softer than the multi-color approach, but offer the capability to have a range of color values from both background color and a single accent color.

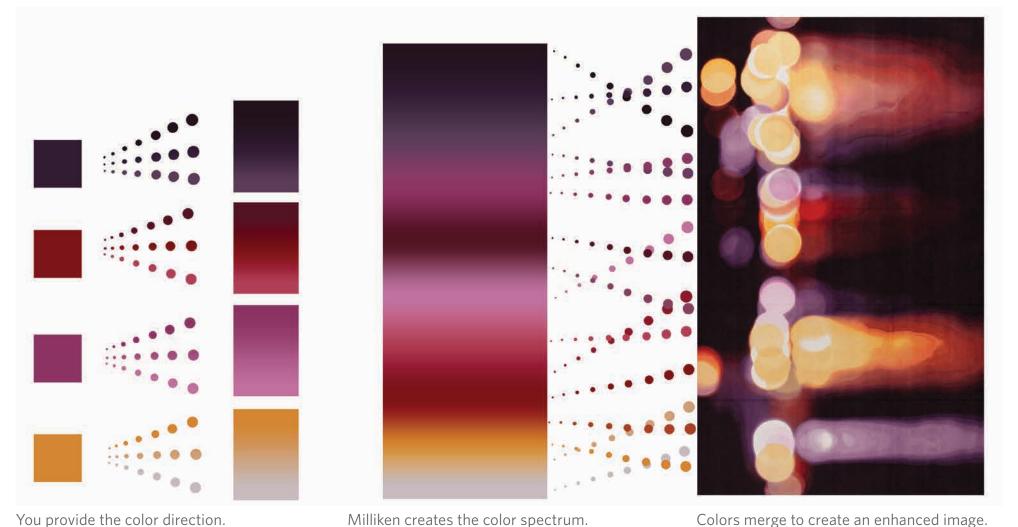
MONOCHROMATIC APPROACH — Our "Anil" colorway showcases a deep cool neutral palette using an analogous deep indigo color to create overall monochromatic coloration. This approach offers the capability to simplify color down to a single range with only a tint of color to add depth. Either the warm colors from Ebb tide or the cool colors from Anil can be used as a quick and easy starting point to create other warm and cool, two-color or monochromatic colorways.

### MILLIKEN'S GRADIENT PROCESS

Allumé has an enhanced color palette.

With over 31 colors in each design, Allumé expands upon the availability of 12 colors in other designs. This new color freedom is achieved differently and requires a new way of processing color. The designs are created through a color gradient process eliminating the need to individually place color. Due to the advanced high resolution printing technique, many resulting subtle variants and trace colors are achieved. The color technique offered in this collection is leading the industry in how pattern is created by color.

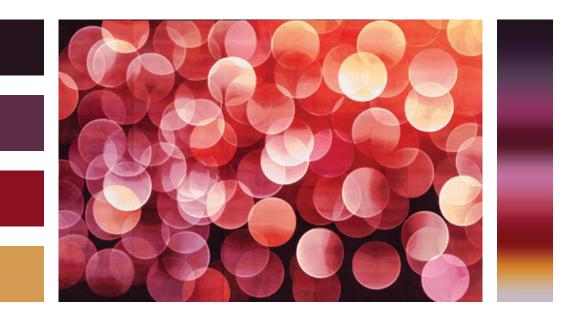
Provide us with color direction and the Milliken Design team will make your custom creation a reality.



You provide the color direction.

Milliken creates the color spectrum.

MULTI-COLOR APPROACH — Allows the change of all four dominant colors to create a totally new



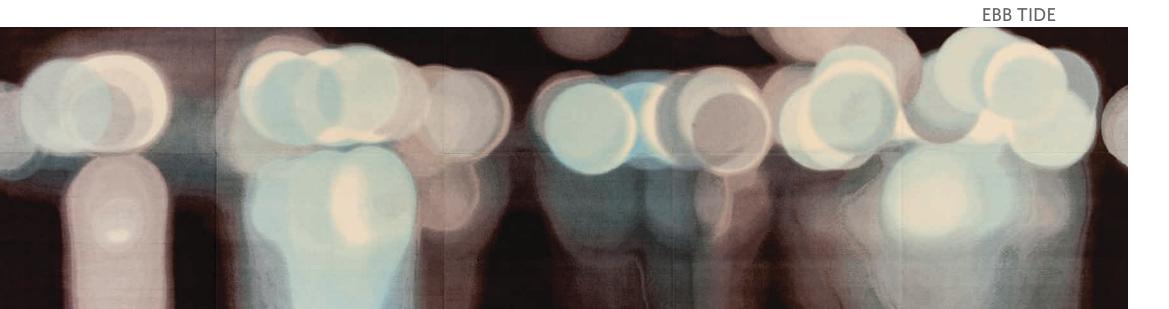
TWO COLOR APPROACH — Keep or select neutrals and accent color for a sophisticated two-color design.

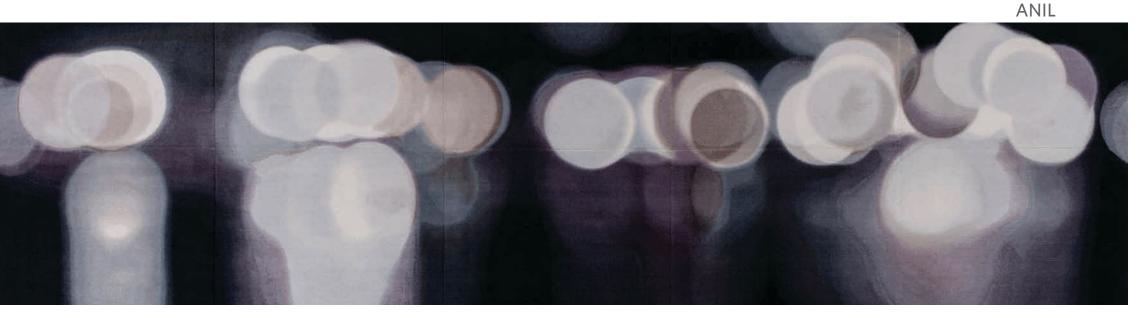


MONOCHROMATIC APPROACH — Simply give us your color hue and this design creates a very subtle effect.









## **EBB TIDE**

"Ebb tide" is a rich and slightly warm neutral range of color tones accented with a second highlight aqua color. This colorway enables the patterns in Allumé to become softer while maintaining the range of color values from both background color and a single accent color.









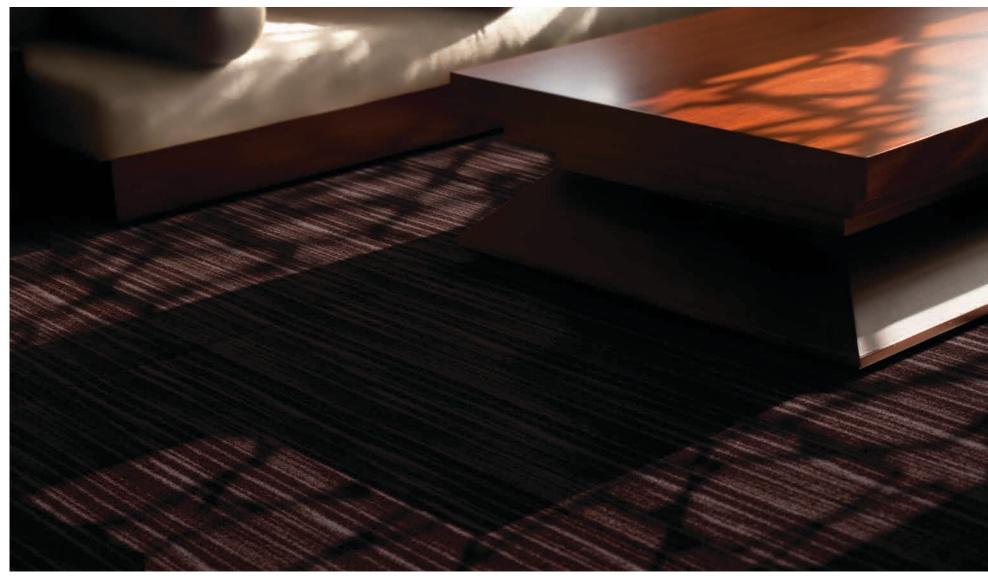
Focus Rug in Ebb Tide



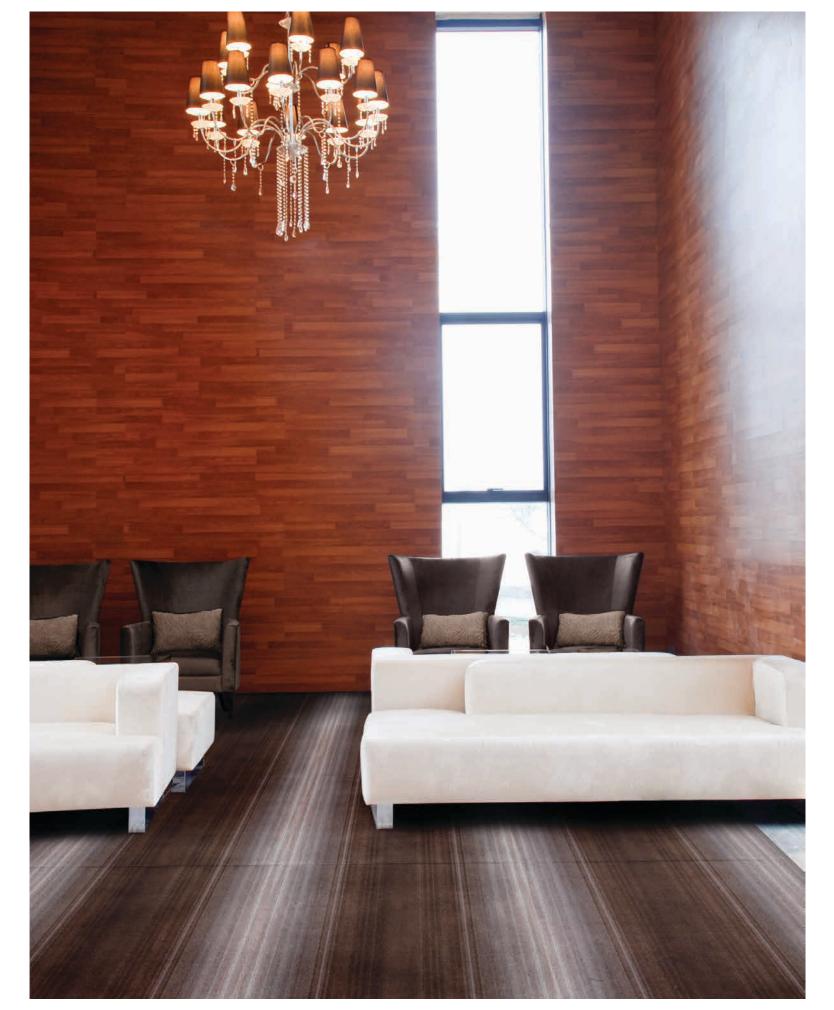
Reflective Rug in Ebb Tide

## **DESIGN LANGUAGE**

Each design — Radiant, Reflective, Focus and Streams — represent different aspects of light. However, each contains a common design language which allows them to flow seamlessly from one to the other. All of the design groups within Allumé provide the capability to add layers, scale, and variety to a project while connecting the spaces through this customizable, but similar design language.



Stripe 6 in Ebb Tide



Radiant Horizontal in Ebb Tide



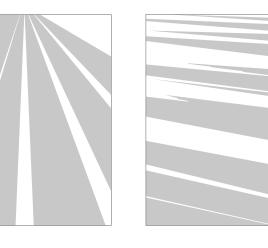
Radiant Rug in Ebb Tide



Stripe 6 in Ebb Tide

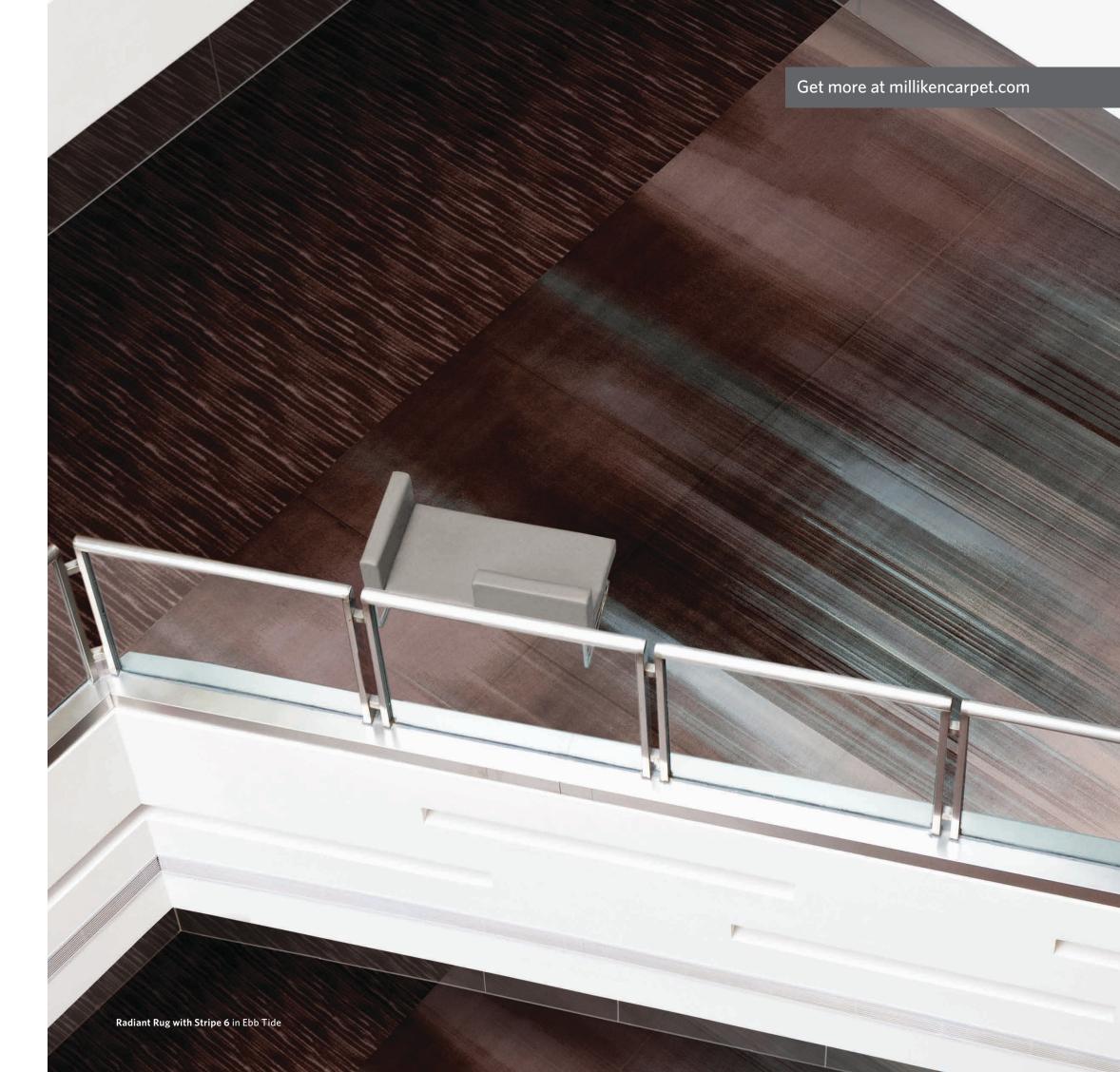


Radiant Rug with Light in Ebb Tide



## LIGHT EFFECTS

Allumé continues the Milliken tradition of customizable patterning, however with this collection, the approach is new. Even though each design exists as a composition without layers, adding a light effect or new layer to any of these designs is easy. We have created several but you can send us your own light effect or layer for that final custom design







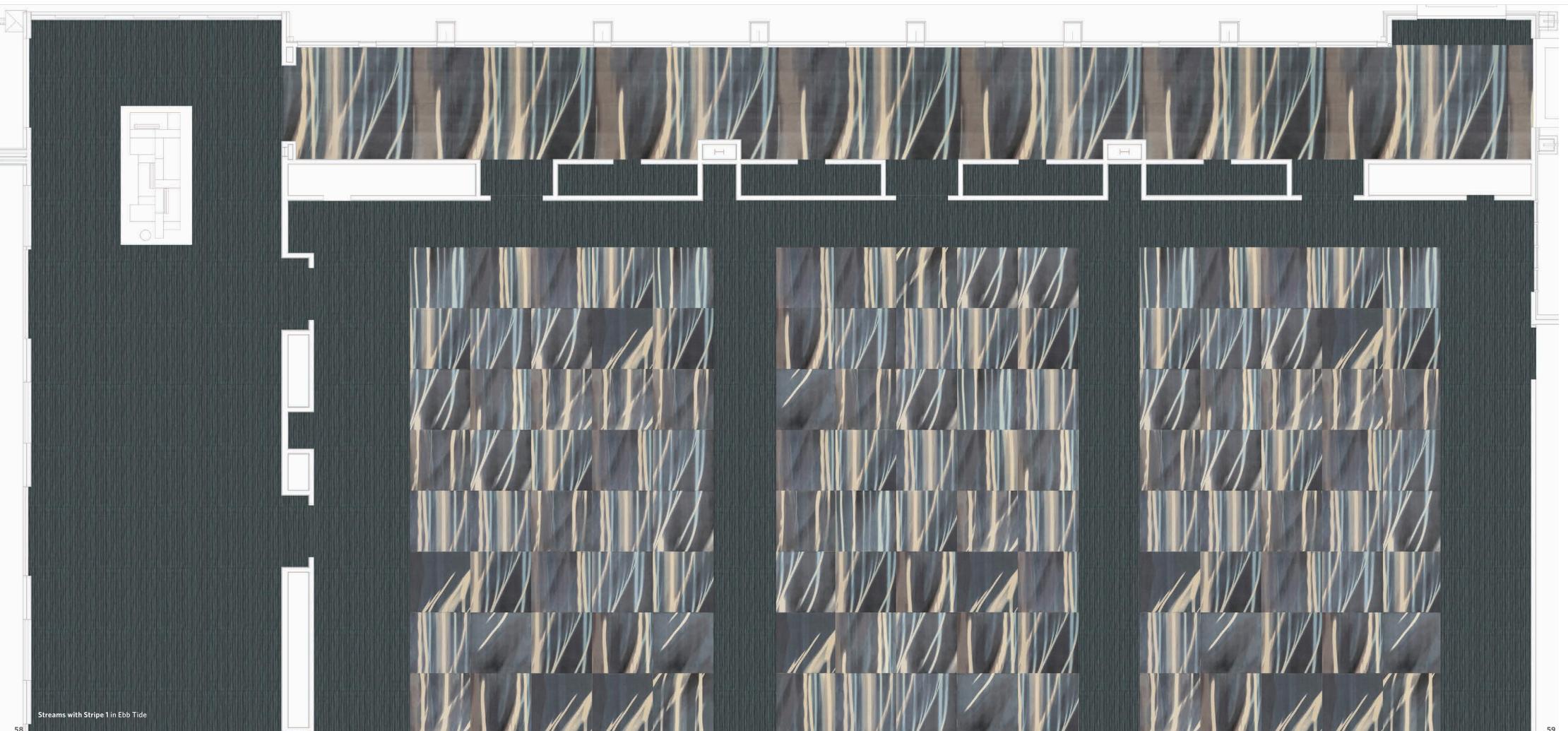
Streams Small in Ebb Tide

## LARGE SCALE PRECISION

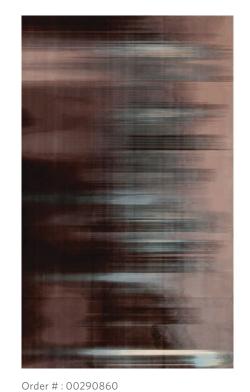
With Milliken modular tile, scale is not a limitation but a creative option. Our large scale precision layout allows for precise pattern match at each tile intersection. There is no sacrifice of design aesthetics for the functionality of tile as both are made possible with large scale precision.

1	2	3
4	5	6
7	8	9





## RADIANT—EBB TIDE



## STRIPE—EBB TIDE



Order # : 00294685



Order # : 00295973

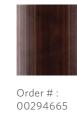


Order # : 00295969

Order #: 00294591

Order # : 00295971





Order #: 00294587

Order # : 00294666

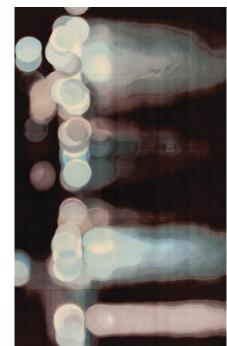


Order # : 00294689



Order # : 00294690

## REFLECTIVE—EBB TIDE

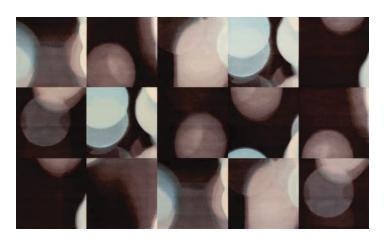


Order #: 00293546





Order # : 00294669



Order #: 00294668

## FOCUS—EBB TIDE



Order #: 00293552

Order # : 00294680



Order # : 00294673



Order #: 00294671

Order # : 00294674





Order # : 00295926

Order #: 00294679

Order #: 00294670



Order # : 00294677



Order # : 00295931

Order #: 00294672

## STREAMS—EBB TIDE



Order #: 00290862



Order #: 00294681



Order # : 00294684



Order #: 00294682



Order #: 00294683

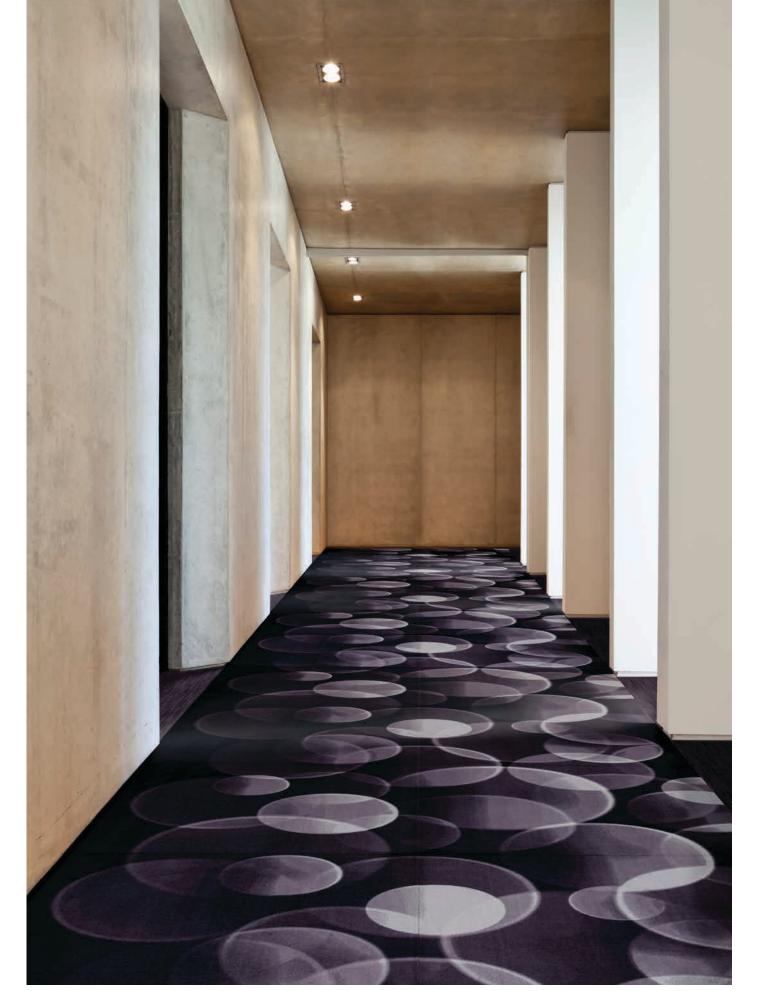
## ANIL

Anil realizes a deep, cool neutral palette with an analogous deep indigo color to create an overall monochromatic coloration. This approach offers the capability to simplify color down to a single range with only a tint of color to add depth.



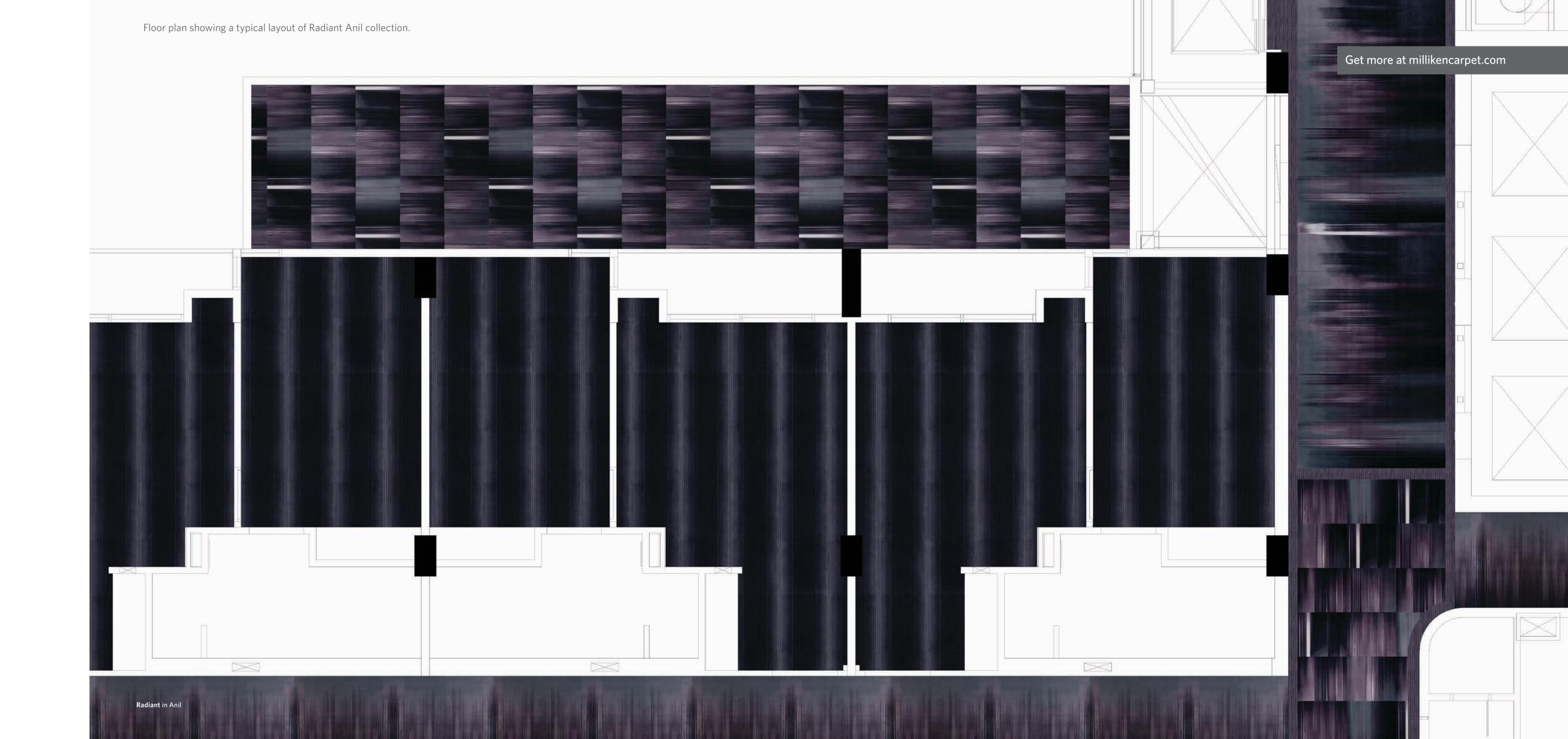






Focus Runner in Anil







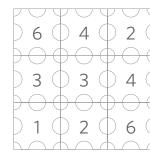
#### **MODULAR LAYOUTS**

Milliken's modular carpet tile expertise is evident in this collection. Each design was created to provide scale, color spectrum, and luxury. The uniqueness of Milliken's technology and approach allows for the modular tile format to increase the flexibility and pattern possibilities, rather than being a limitation. Within the Allumé collection, there are 4 basic layout types: Large Scale Precision, Continuous Random, Random, and Single tile.

Each different type adds to the versatility of the collection.

1	2	3
4	5	6
7	8	9

LARGE SCALE PRECISION — Used to create large scale pattern repeats normally only achieved via broadloom. Each unique tile has only one location and must be installed numerically to achieve precise pattern match at the intersection of each tile. A detailed floor plan is provided to ensure all tile are placed in the appropriate location to achieve the large scale aesthetic.



CONTINUOUS RANDOM —Installed randomly but achieves a large pattern match aesthetic. This innovative layout type is created using unique random designs that are all centrically different but that contain pattern match elements at each tile edge. No numeric installation sequence is required to achieve a very large repeat.

3	5	2
1	6	9
5	3	7

RANDOM — Contains multiple different tiles that are installed randomly with no pattern match at each tile. The variety in this layout type makes each installation unique without special installation instructions. The design is installed randomly from the delivery container with no particular order or placement required.

1	1	1
1	1	1
1	1	1

SINGLE TILE REPEAT —Each tile contains the entire pattern repeat. When installed monolithically, the pattern will match at each edge and does require installation alignment. However, the design is confined to a single tile requiring no numeric order or SKU management on-site.



Streams Large with Stripe 6 in Anil

## CONTINUOUS RANDOM



Focus Random in Anil

## RANDOM



Streams Random in Anil

## **COLLECTION LAYOUT SUMMARY**

LARGE SCALE PRECISION
Reflective Rug
Reflective Runner

Focus Rug

Focus Rug with Light

Focus Runner Focus Large

Streams Rug

Streams Runner

Streams Large

Streams Medium Radiant Rug

Radiant Rug with Light

Radiant Runner

CONTINUOUS RANDOM
Focus Random
Focus Accents

RANDOM Reflective Random Streams Random Radiant Random Reflective Ombre
Focus Vertical
Focus Horizontal
Focus Corner
Focus Small
Radiant Vertical
Radiant Horizontal

## RADIANT—ANIL



Order #: 00295655



STRIPE—ANIL

Order # : 00298842



Order # : 00300063

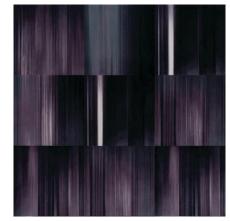




Order # : 00298860



Order # : 00300070



Order # : 00298565



Order # : 00298568



Order # : 00298861



Order #: 00298561

## FOCUS—ANIL



Order #: 00295670



Order #: 00298865





Order #: 00299361



Order #: 00298869

Order # : 00298862

Order # : 00298567



Order # : 00299365



Order # : 00299358



Order # : 00299359



Order # : 00299360



Order # : 00298872

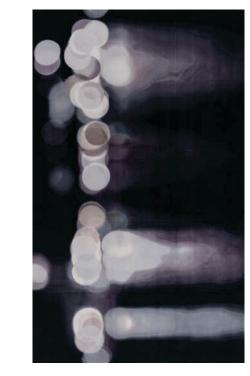


Order # : 00298874



Order # : 00298876

## REFLECTIVE—ANIL



Order #: 00295656





Order # : 00298836



Order # : 00298877

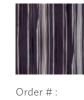
## STREAMS—ANIL



Order #: 00295647



Order #: 00298839



Order # : 00298841



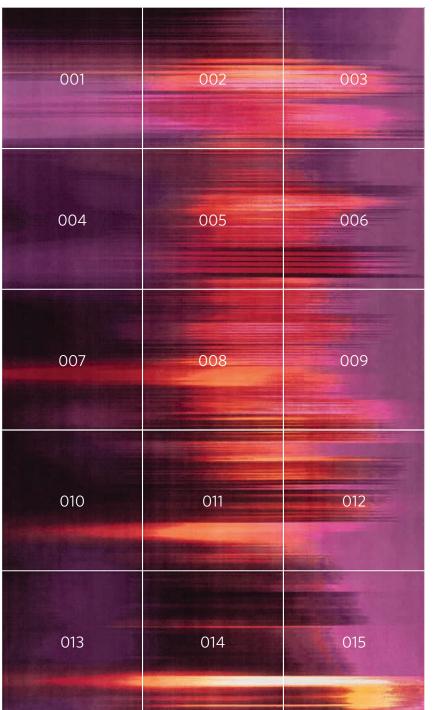
Order #: 00298879

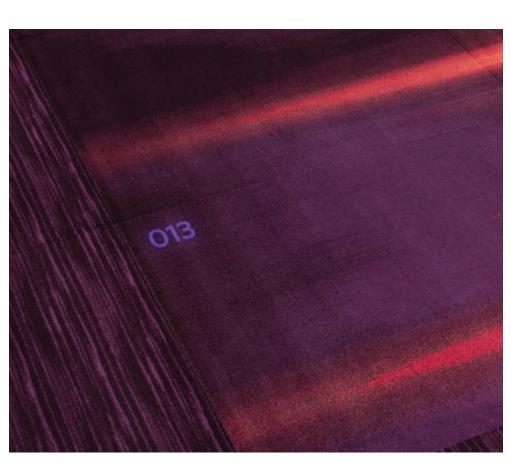


Order #: 00298840

## INCODE

Elaborate large scale designs crested with multiple unique tiles may seem overwhelming and a perceived installation challenge. However, Milliken's Incode is a unique technology that achieves large scale designs with an easy install process that benefits installers, specifying designers, and end-users.





STEP 2

## STEP 1

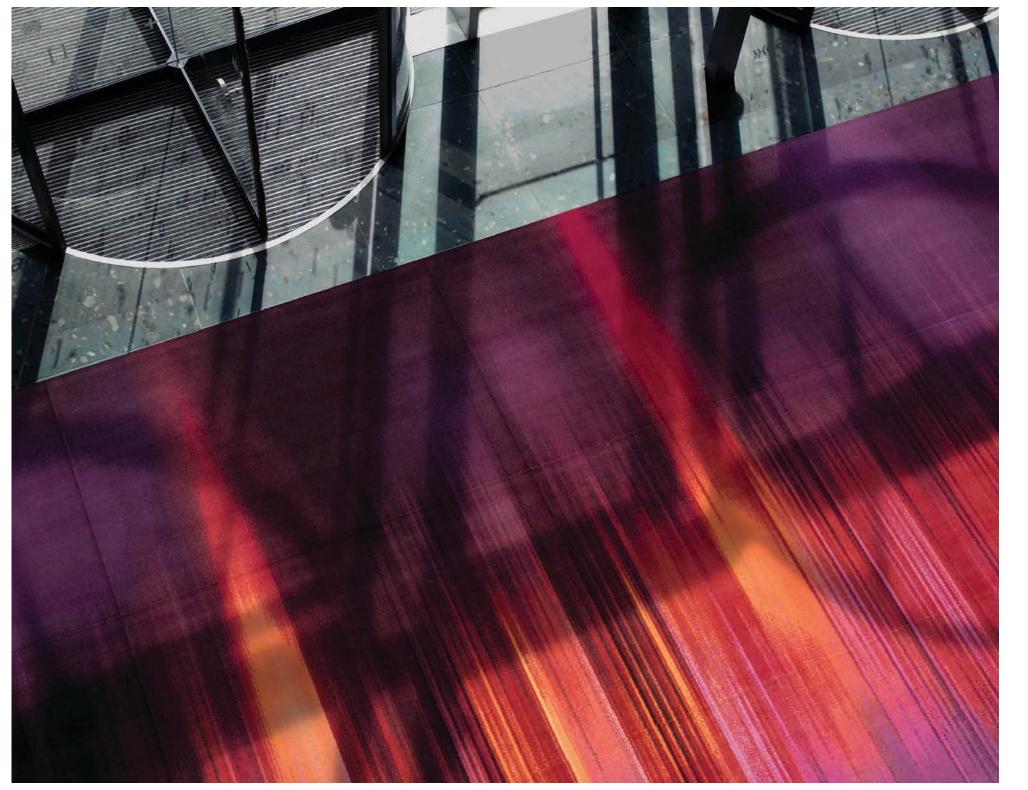
## **INCODE PROCESS**

STEP 1 — Milliken creates an installation map and SKU coding for each custom tile design.

STEP 2 — While each tile is being manufactured, the unique code is dye injected into the carpet face using a temporary, UV sensitive dye.

STEP 3 — Once the code is revealed with a UV light, the installation becomes as simple as 'install by numbers'.





STEP 3

## ALLUMÉ COLLECTION OVERVIEW

DESIGN NAME	AMARANTHINE	EBB TIDE	ANIL	PATTERN REPEAT
RADIANT RUG	00255541	00290860	00295655	108.00"W X 180.00"L
RADIANT RUNNER	00259848	00294587	00298561	72.00"W X 72.00"L
RADIANT RUG W/LIGHT	00259877	00294591	00299367	108.00"W X 180.00"L
RADIANT RANDOM	00259961	00294627	00298565	RANDOM
RADIANT VERTICAL	00259167	00294665	00298567	36.00"W X 36.00"W
RADIANT HORIZONTAL	00259166	00294666	00298568	36.00"W X 36.00"W
REFLECTIVE RUG	00262407	00293546	00295656	108.00"W X 180.00"L
REFLECTIVE RUNNER	00262833	00294667	00298837	72.00"W X 72.00"L
REFLECTIVE RANDOM	00261615	00294668	00298877	RANDOM
REFLECTIVE OMBRE	00263891	00294669	00298836	36.00"W X 36.00"W
FOCUS RUG	00264032	00293552	00295670	108.00"W X 180.00"L
FOCUS RUNNER	00260834	00294670	00299293	72.00"W X 72.00"L
FOCUS RUG W/LIGHT	00269862	00294671	00298865	108.00"W X 180.00"L
FOCUS RANDOM	00264566	00294672	00298869	RANDOM
FOCUS VERTICAL BORDER	00264611	00294673	00299358	36.00"W X 36.00"W
FOCUS HORIZONTAL BORDER	00264613	00294674	00299359	36.00"W X 36.00"W
FOCUS CORNER	00264614	00294675	00299360	36.00"W X 36.00"W
FOCUS ACCENT 1	00264656	00295926	00298872	36.00"W X 36.00"W
FOCUS ACCENT 2	00264658	00294677	00298874	36.00"W X 36.00"W
FOCUS ACCENT 3	00264663	00295931	00298876	36.00"W X 36.00"W
FOCUS LARGE	00259042	00294679	00299361	108.00"W X 108.00"W
FOCUS SMALL	00264673	00294680	00299365	36.00"W X 36.00"W
STREAMS RUG	00258057	00290862	00295647	108.00"W X 180.00"L
STREAMS RUNNER	00258890	00294681	00298839	72.00"W X 108.00"L
STREAMS RANDOM	00260745	00294682	00298879	RANDOM
STREAMS LARGE	00258930	00294683	00298840	108.00"W X 108.00"W
STREAMS SMALL	00264593	00294684	00298841	36.00"W X 36.00"W
STRIPE 1	00264915	00294685	00298842	36.00"W X 36.00"W
STRIPE 2	00264916	00295973	00300063	36.00"W X 36.00"W
STRIPE 3	00264917	00295969	00298860	36.00"W X 36.00"W
STRIPE 4	00264918	00295971	00300070	36.00"W X 36.00"W
STRIPE 5	00264919	00294689	00298861	36.00"W X 36.00"W
STRIPE 6	00264920	00294690	00298862	36.00"W X 36.00"W

TILE GRID	LAYOUT TYPE	AMARANTHINE VIEWED ON PAGE	EBB TIDE VIEWED ON PAGE	ANIL VIEWED ON PAGE
3 X 5 GRID—15 TILES	LARGE PRECISION	4, 7, 10, 80, 81	52, 54, 60	70, 71, 78
2 X 3 GRID—6 TILES	LARGE PRECISION	11, 81	55, 60	69-70, 78
3 X 5 GRID—15 TILES	LARGE PRECISION	10	53, 60	78
6 UNIQUE TILE—RANDOM	RANDOM	6, 11	60	68, 69-70, 78
1 X 1 GRID— 1 TILE	SINGLE TILE	8, 9, 11	60	66, 69-70, 78
1 X 1 GRID— 1 TILE	SINGLE TILE	11	51, 60	 78
3 X 5 GRID—15 TILES	LARGE PRECISION	2-3, 12, 14-15, 19, 20	48, 60	78
2 X 2 GRID—4 TILES	LARGE PRECISION	20	60	 78
6 UNIQUE TILE—RANDOM	RANDOM	16-17, 21	48-49, 60	78
1 X 1 GRID— 1 TILE	SINGLE TILE	18, 19, 21	60	 78
3 X 5 GRID—15 TILES	LARGE PRECISION	23, 24, 25, 30	45, 46, 48, 61	63, 79
2 X 2 GRID—4 TILES	LARGE PRECISION	31	61	67, 79
3 X 5 GRID—15 TILES	LARGE PRECISION	30	61	79
6 UNIQUE TILES—RANDOM	CONTINUOUS RANDOM	26, 27-28, 29, 32	61	64-65, 76, 79
1 X 1 GRID— 1 TILE	SINGLE TILE	27-28, 29, 32	61	64-65, 79
1 X 1 GRID— 1 TILE	SINGLE TILE	27-28, 29, 32	61	64-65, 79
1 X 1 GRID— 1 TILE	SINGLE TILE	27-28, 29, 32	61	64-65, 79
1 X 1 GRID— 1 TILE	SINGLE TILE	27-28, 29, 32	61	64-65, 79
1 X 1 GRID— 1 TILE	SINGLE TILE	27-28, 29, 32	61	64-65, 79
1X1GRID—1TILE	SINGLE TILE	27-28, 29, 32	61	64-65, 79
3 X 3 GRID—9 TILES	LARGE PRECISION	31	61	79
1 X 1 GRID— 1 TILE	SINGLE TILE	31	61	79
3 X 5 GRID—15 TILES	LARGE PRECISION	34, 36, 37, 38	57, 61	63, 79
2 X 3 GRID—6 TILES	LARGE PRECISION	38	58-59, 61	79
21 UNIQUE TILES—RANDOM	RANDOM	39	61	77, 79
3 X 3 GRID—9 TILES	LARGE PRECISION	39	61	75, 79
1 X 1 GRID— 1 TILE	SINGLE TILE	33	56, 58-59, 61	79
1X1GRID—1TILE	SINGLE TILE	33	58-59, 60	78
1 X 1 GRID— 1 TILE	SINGLE TILE	33	60	78
1 X 1 GRID— 1 TILE	SINGLE TILE	33	60	 78
1 X 1 GRID— 1 TILE	SINGLE TILE	33	55, 60	72-73, 78
1 X 1 GRID— 1 TILE	SINGLE TILE	33	60	78
1 X 1 GRID— 1 TILE	SINGLE TILE	33, 36, 37, 80	50, 52, 54, 60	75, 78

#### **SPECIFICATIONS**

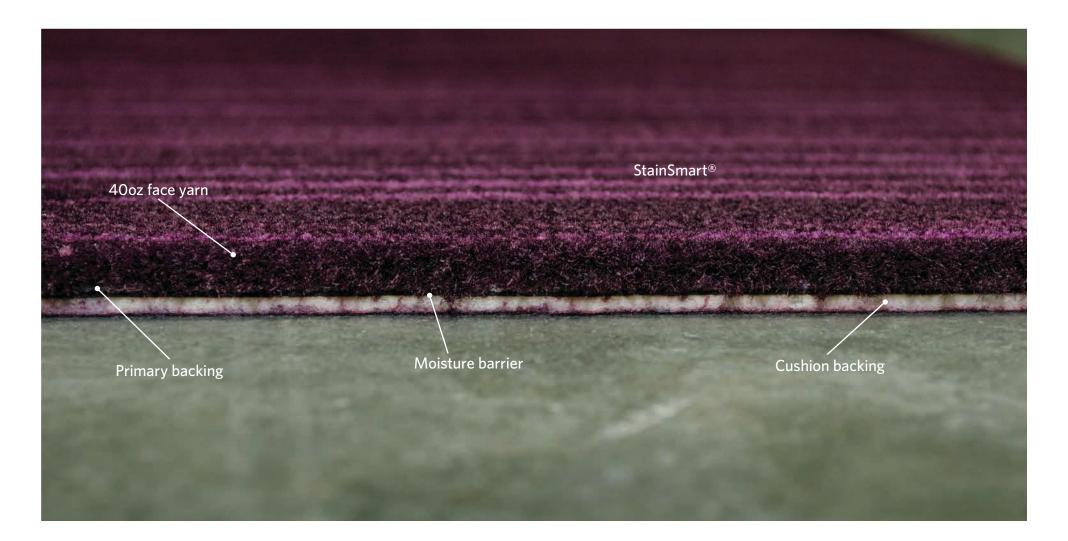
**FACE WEIGHT** — With carpet tile, some manufacturers quote total weight and some quote face weight. Milliken reveals both. Allume is available in 36oz and 40oz face weight.

**BACKING** — There are various backing types with different tile options. All Milliken tile comes standard with attached pvc-free polyurethane cushion.

**DIMENSIONAL STABILITY** — For carpet tile, it is imperative that the tile remain flat and dimensionally stable and secure to the floor under extreme conditions (humidity, temperature, & rolling traction). All Milliken modular carpet products are certified with the Aachen test and pass for dimensional stability.

STAIN AND SOIL PROTECTION — Food and beverage spills in public environments require product performance enhancements to help with long term cleanability and overall appearance. All Milliken carpet products include as standard our StainSmart® technology- a chemically bonded stain and soil resist technology.

**MOISTURE BARRIER** — For added performance, the product is standard with a barrier layer that prevents moisture from penetrating through the backing.



## Grand Plaza® 36

#### Construction

Tufted, Patterned Cut-Pile Carpet Tile

#### Dye Method

Digital Millitron® Dye Injection

#### Tile Size

36" x 36" (914.4 x 914.4 mm.)

#### Yarn Type

Milliken WearOn® BCF Nylon Type 6,6

#### **Stain Resist / Soil Release**

StainSmart®

#### **Recommended Installation Methods**



MONOLITHIC

#### **Tufted Face Weight**

36 oz./sq.yd. (1,220.7 g./sq.m.)

#### **Finished Pile Height**

0.25 in. sheared (6.4 mm.)

#### **Average Density**

5,184

#### **Standard Backing**

PVC-Free Comfort Plus® ES Cushion Secondary with Synthetic Woven/Non-Woven Composite Primary

## Grand Plaza® 40

#### Construction

Tufted, Patterned Cut-Pile Carpet Tile

## Dye Method

Digital Millitron® Dye Injection

### Tile Size

36" x 36" (914.4 x 914.4 mm.)

#### Yarn Type

Milliken WearOn® BCF Nylon Type 6,6

#### **Stain Resist / Soil Release**

StainSmart®

#### **Recommended Installation Methods**



MONOLITHIC

#### **Tufted Face Weight**

40 oz./sq.yd. (1,356.3 g./sq.m.)

#### **Finished Pile Height**

0.25 in. sheared (6.4 mm.)

#### **Average Density**

5,879

#### **Standard Backing**

PVC-Free Comfort Plus® ES Cushion Secondary with Synthetic Woven/Non-Woven Composite Primary







**Growing greener for over 100 years.** Visit milliken.com for more information.