



**MERGE FORWARD**

*Milliken*<sup>™</sup>

PVC-FREE RESILIENT | RED LIST FREE



# MERGE FORWARD

RIGIDFORM Free™

The concept of modern luxury is defined by experiences, not things. Luxury is achieved through an unwavering commitment to environmentally conscious design and future-driven processes. In the pursuit of crafting a resilient, PVC-Free option, we've created the next generational product solution: **Merge Forward**. All of the products in the Merge Forward collection are certified Red List Free.





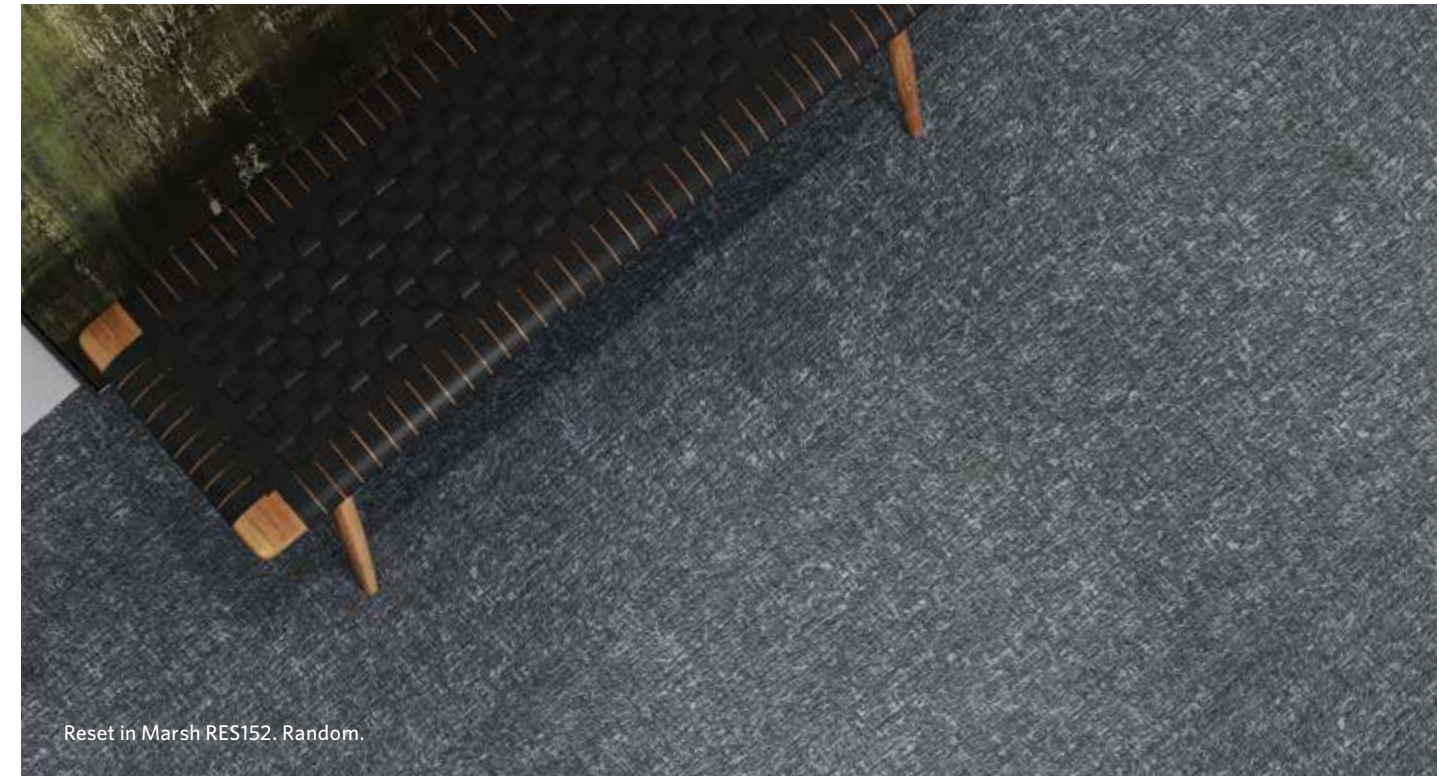
## DESIGN.

Our Merge Forward solutions are long-lasting, sustainable, and design forward in their creation. These lightweight flooring options are crafted to impress in terms of aesthetics and performance, utilizing a translucent wear layer that allows clarity of the design. We take great care when selecting materials, manufacturing products, and delivering them to our customers.

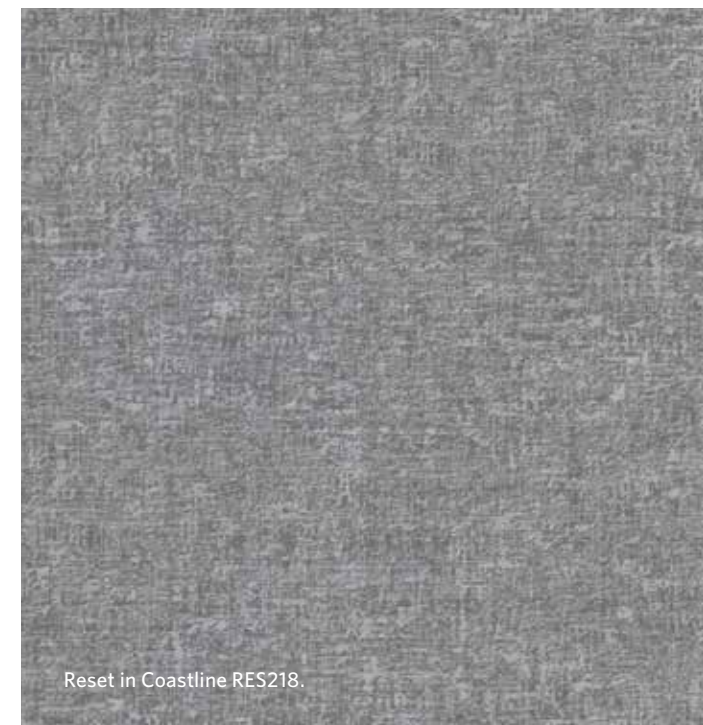




Rejuvenate in Dune REJ217. Random.



Reset in Marsh RES152. Random.



Reset in Coastline RES218.

## DURABILITY.

Pursue long term solutions that are highly resistant to the impact of the everyday. Merge Forward is a PVC-Free collection with superior scuff and stain resistance.

## VALUE.

Upgrade your spaces without paying a higher premium. A commitment to intentional design and environmental health is priceless, and we believe that making these options easily accessible positively impacts the quality of life for generations to come.





## ACOUSTICS.

Our flooring is crafted with a holistic approach, as we strive to provide solutions that look beautiful and perform at the highest level. All of our products include robust through-floor noise mitigation, keeping out unwanted distractions.





The 3 patterns and 12 colorways were inspired by the captivating textures and beneficial environmental impact of mangrove forests. This high-performing Red List Free collection is as innovative as it is beautiful – art backed by science. Furthermore, it allows you to meet your environmental goals and design price point, ensuring that you never have to compromise style or sustainability objectives.

## HIGH GROUND

Opt for a natural aesthetic with the beauty of richly grained Mangrove tree bark.

*Available in 7" x 48" planks*

**BRACKISH** HIG6

**DRIFTWOOD** HIG235

**FAUNA** HIG251

**SALT MARSH** HIG205

**SEA GRASS** HIG207

**SHORELINE** HIG220

**SUN KISSED** HIG121

**THICKET** HIG180

**SHADE VARIANCE**



LOW



## RESET

Ground your interiors with an abstract design reminiscent of the mangroves' dense root system, which serves as a protective habitat for marine life.

Available in 18" x 36" tiles



SHADE VARIANCE  LOW

## REJUVENATE

Reflect the robust energy of rich sediment sand in the mangrove wetlands, a natural testament to keeping our ecosystem clean.

Available in 18" x 36" tiles



SHADE VARIANCE  LOW





# Milliken™ FOR HUMANKIND.

## RED LIST FREE

Healthy materials are the foundation for effective circularity, reducing community pollution and cleaner living for all.

- The Living Building Challenge Red List contains the “worst in class” materials, chemicals and elements known to pose serious risks to human health and the greater ecosystem.
- Red List Free certification is the absence of Red List chemicals in building and home furnishings.
- Our products have been completely vetted and verified to contain no Red List Chemicals at levels at or above 100 ppm or 0.01 percent.
- Affords superior recycling potential of clean-based products.

Achieving LBC Red List Free is a commitment to significantly cut down on the output and use of harmful chemicals. It reflects our company's prioritization on human health and ensuring a brighter future for generations to come.

## M/PACT™ Carbon Neutral Product

Climate change is one of the greatest threats facing humanity. That's why our flooring products are carbon neutral everywhere in the world. Let's work together for a better tomorrow.

## Sustainable features

Milliken's durable, resilient flooring is PVC-Free and Red List Free. Each product is engineered to be both striking and sustainable, helping you find a no-compromise pathway to reach your sustainability goals and simultaneously achieving desired aesthetics. All production waste is granulated and recycled into backing production to create an internal closed loop recycling process.

Milliken resilient flooring meets many environmental standards, including FloorScore® certified, Prop 65 Free and Phthalate Free, Certified EPD, Red List Free, Declare, and Practice Greenhealth.







Scan to explore the collection story.

# MERGE FORWARD

RIGIDFORM Free™

### Construction

High Performance  
Rigid Core Tile

### Finish

ProGuard MAX™

### Wear Layer Thickness

20 mil (0.5 mm)

### Overall Thickness

4.5 mm (0.177")

### Edge Profile

Micro Bevel, with  
tongue and groove

### Installation

Glue Down

### Tile Sizes

7" x 48"  
(177.8mm x 1219.2mm)

18" x 36"  
(457.2mm x 914.4mm)

### Pieces Per Box

7" x 48": 14

18" x 36": 7

### Weight Per Box

7" x 48": 39.82 lb  
(18.06 kg)

18" x 36": 38.45 lb  
(17.44 kg)

### Quantity Per Box

7" x 48": 32.67 ft<sup>2</sup>  
(3.03 m<sup>2</sup>)

18" x 36": 31.50 ft<sup>2</sup>  
(2.93 m<sup>2</sup>)

### Warranties

22 Year Limited  
Commercial Wear

1 Year Manufacturing  
Defect Warranty

### Recommended

### Installation Method

Random



## SUSTAINABLE FEATURES

Milliken resilient flooring meets many environmental standards, including FloorScore® certified, Prop 65 Free and Phthalate Free, Certified EPD, Red List Free, Declare, and Practice Greenhealth.



M/PACT carbon neutral products offset the raw materials and manufacturing carbon footprint\* by using 3<sup>rd</sup> party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. When you choose M/PACT products, you can be sure your choice is carbon neutral.

## SHOWN ON THE COVER

(Front) Shown in High Ground in Sea Grass HIG207. Random.

(Back) Shown in Rejuvenate in Lowland REJ213. Random.

\* As calculated and verified scope A1-3 GWP through a ISO14025/ISO14040 compliant LCA and published in third party EPDs.

\* Images in this brochure are approximate for color and pattern scale. Please use actual samples to make your final selections.

Customer Concierge 800.824.2246 | millikenfloors.com  
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