CRAFTED SERIES

Modern Maker / Warp Winding / Woven Colour

Milliken

Construction	Tufted, Textured Loop Pile
Face Fibre	ECONYL® 100% recycled Nylon
Stain Resistance	StainSmart [®] for stain resist and soil release
Finished Face Weight	490 g/m ²
Gauge	47.2 / 10 cm
Rows	44 / 10 cm
Tuft Density	207,874 /m ²
Finished Pile Height	2.5 mm
Standard Backing	WellBAC® Comfort 90% recycled open cell polyurethane cushion backing. Available with TractionBack® on request
Nominal Total Thickness	8.3 mm
Tile Size	50 cm x 50 cm
Nominal Total Weight	4000 g/m ²
Tiles per Box	22 (5.5m ²)

PERFORMANCE

Flammability (Euroclassification EN13501:1-2018)	Class Bfl – s1
Flammability (Radiant Panel ASTM-E-648)	Class 1
Flammability (Hot Metal Nut BS4790)	Low Radius of Char
Use Classification (EN 1307)	Class 33 Heavy Commercial Use
Castor Chair (BS EN 985:2001)	Class A – Intensive use (r value \ge 2.4)
Static Electricity (ISO 6356)	Pass ≤ 2.0 KV Permanent Conductive Fibre
Impact Sound (ISO 10140-3)	$31 \text{ dB} \Delta L_w$
Sound Absorption (ISO354)	0.25 Class E
Alpha p values	125Hz 0.05, 250Hz 0.05, 500Hz 0.40, 1000Hz 0.20, 2000Hz 0.25, 4000Hz 0.35

ENVIRONMENTAL

69% recycled content by total product weight

Manufactured in ISO14001 certified location using renewable sources

M/PACT Carbon Neutral Floors, 4.36 kg CO_2 e/m² Embodied Carbon (EPD calculation A1-A3) Cradle to Gate footprint 100% off set

WARRANTIES

12 year wear warranty Lifetime Antistatic guarantee Latent Defects guarantee

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INSTALLATION



