

### INSPIRED. INSPIRING.

Whether unearthed in archaeological digs or happened upon by chance, fossilized remains and mineral formations reveal the intricacies of nature. The beauty discovered in the materiality of these natural elements inspires new texture, color, and definition. We unveil them in second surfaces exclusively through the lens of technology.

Through every archaeological site, we uncover new insight into the world as it once was: ancient civilizations, storied cultures, and wild terrains ruled by prehistoric life.

A new world reveals itself. Shades of sediment and clay cue the passing of time and present a moment of self-reflection. While we rush in our fast-paced society, Mother Nature takes her time to evolve the physical environment, preserving markers from the past to reveal her true nature in the present.

At once reflective and progressive, the Unearthed Collection brings to light the stories told through line and figures in cave paintings, ceramic treasures and ornate architecture that once defined history's great cities. From each of which we glean lessons learned and marvel at the ingenuity of the human spirit that has led us to become the diverse culture of innovators we are today.

The world is waiting to be unearthed. What stories will you let it tell?



Rocky cliffs in Kimmeridge Dorset, UK



Strata formations - Blueys Beach, NSW, Australia



Mantle in Larimar

### **TEXTURE THROUGH LAYERS**

The Unearthed Collection interprets the textural transformations that take place within every inch of the earth. Horizontal strata of sedimentary rock build upon one another, each individual line and color a clue into the time when it was visible to the sun. Fine-grained mud stone and shale transport us back to Late Jurassic times, when prehistoric ammonites left their large spirals forever impressed.

The collection's 20 patterns are an organic exploration of shape and color, which evolve into new textures as nature's intriguing effects move underlying surfaces forward. Such precisely nuanced quality of color and pattern can only be achieved through the industry's most revered digital dye injection print technology. The resulting aesthetic is both subtle and stimulating.





Bedrock 2, Caldera & Caldera Fossil in Larimar

# **TEXTURE EVOLVED**

Unearthed creates a new approach to integrate layered texture into interiors. A robust offering of 20 coordinating patterns provides various design elements: granular textures, linear striations, and both angular and organic, free-form shapes.

For more linear characteristics, consider Mantle, Shale, and their coordinating counterparts. Or, explore the boundless kaleidoscope qualities of Mélange and Gypsum.

Select patterns build upon base designs with a playful twist. The geometric additions of Glyph, Fossil and Spiro reveal excavated finds for a refined element of intrigue while Strata overlays an organic linearity. Gypsum Glyph, Caldera Fossil, Bedrock Spiro, and Mélange Strata are a few of our favorite examples.

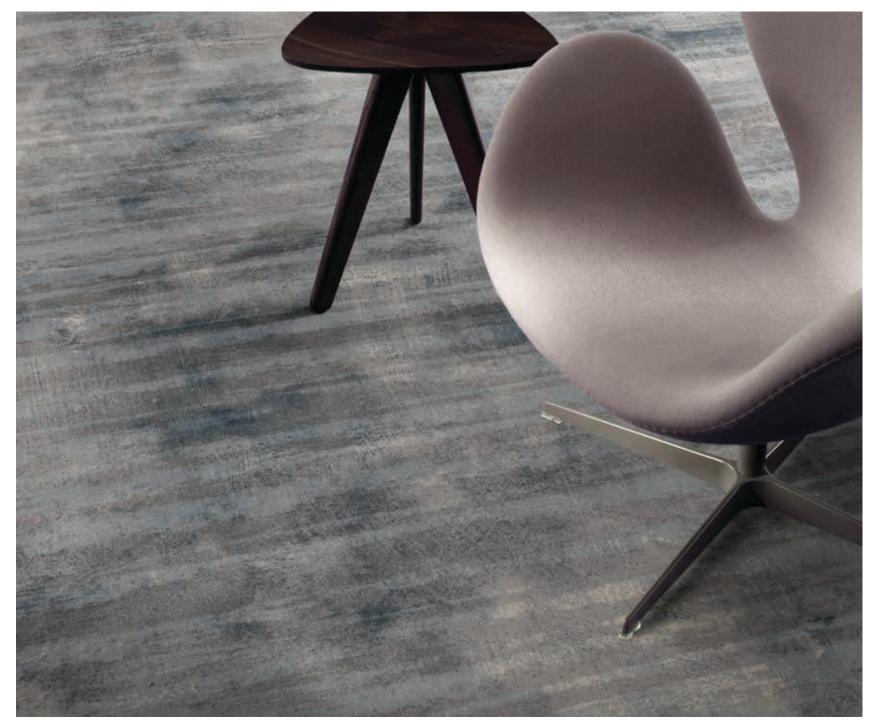


Rock cairn in the Carpathians, Ukrair

# LARIMAR

We bring our study of the earth's past into the future with Larimar, the collection's signature colorway. A base of inky blues, which we consider to be a new neutral, links the colorway across varying contrast levels as warmer tones create breathing room on the floor.

Select Larimar for interior environments that require a striking sophistication but also appreciate the eccentric.



Basin 2 Strata in Larimar







Bedrock 2 Fossil in Larimar





Mélange in Larimar with Heritage Wood LVT in HER218

### **CREATIVE GUESTROOMS**

Reimagine what guestrooms can be using Unearthed as the foundation of your design. The collection's modularity invites the use of multiple patterns of soft and hard surfaces to create inset area rugs, much like one's home.

Take advantage of the flexibility that modular carpet affords by strategically inserting additional tiles under guest beds. Simply swap tiles when replacement is required and your guest room stays in commission even amid repairs.



Bedrock 1 Fossil in Larimar with Heritage Wood LVT in HER218



Bedrock 1 Fossil in Larimar



Basin 2, Basin 2 Strata & Bedrock 1 Fossil in Larimar with Heritage Wood LVT in HER218





# Antelope Canyon, Arizona

# **JASPER**

From Neolithic cave painters to French royalty, red has been considered a color of magic, strength, and power for centuries. The rich reds, vibrant oranges and striking yellows of Jasper inject movement and energy into interiors. Mélange Strata resembles eroded red rocks whipped by water and sand over time, while Gypsum Glyph takes guests to the famed caves of Lascaux.



Mélange Strata in Jasper



The Wave at Coyote Buttes North, Utah

"The finest workers in stone are not copper or steel tools, but the gentle touches of air and water working at their leisure with a liberal allowance of time." - Henry David Thoreau



Mantle in Jasper



Basin 3 Glyph in Jasper







Bedrock 3 Fossil & Mélange in Jasper

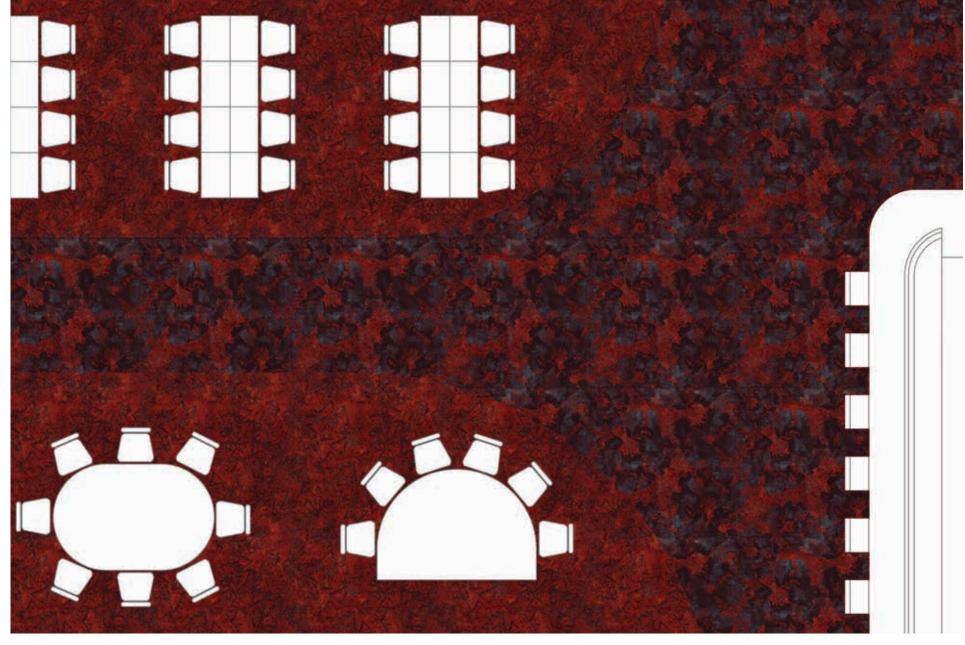
# **COLOR COORDINATION**

Each design is available in three rich and earthy colorways — Larimar, Jasper, and Quartz. Pair patterns in different design groupings using the same colorway for coordination or a custom coloration to achieve the design vision.



Caldera Fossil & Bedrock 4 Fossil in Jasper





Caldera Fossil & Bedrock 4 in Jasper

# PATTERN GROUPINGS

Strategic pattern groupings are easy to approach with the versatility of Unearthed. Five coordinated groups of various design and pattern character include Gypsum, Shale, Mantle, Mélange, and Caldera.

Each grouping features four individual patterns: an expansive hero design, a smaller-scale companion, and the same two patterns layered with geometrics. Work within a single group for projects with limited time lines, or explore the uniqueness created when multiple groupings are mixed.



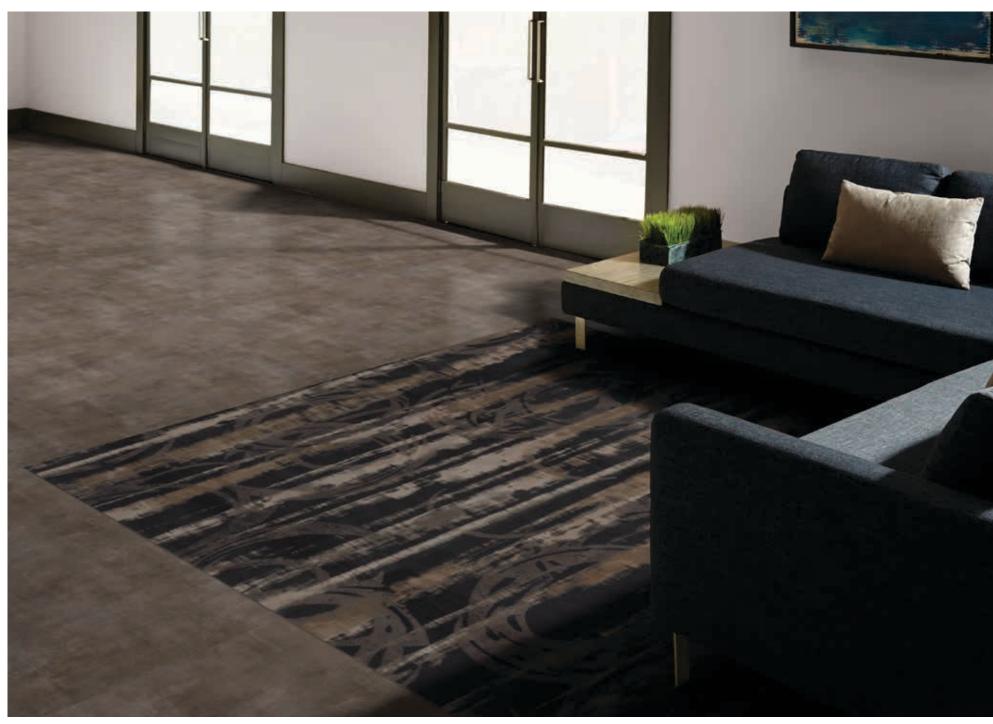
Caldera Fossil in Jasper with Polished Concrete LVT in POL144



# QUARTZ

The most quiet colorway for Unearthed, Quartz offers a fresh sense of composure. Opaque browns and translucent beige tones are used to carve out patterns and communicate the unique characteristics of each design.

36 Mayarrums II Tikai, Guatemala

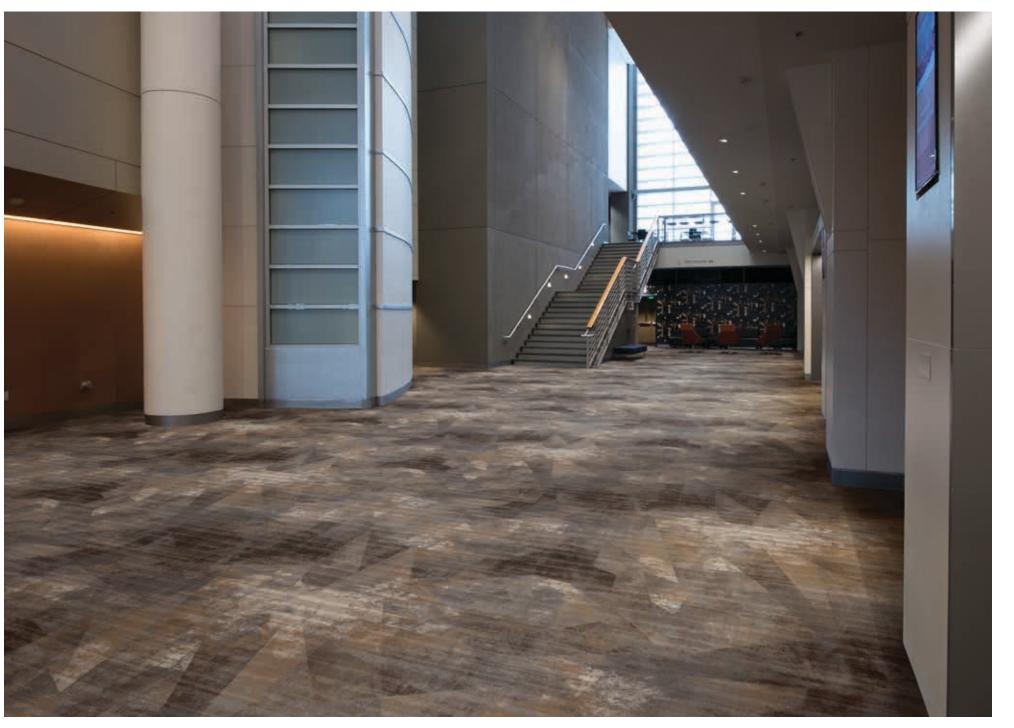


Mantle Spiro in Quartz with Polished Concrete LVT in POL55









Mélange Strata in Quartz

Shale & Bedrock 5 in Quartz



# **CONFERENCE**

**MEETING** 

**OFFICE** 

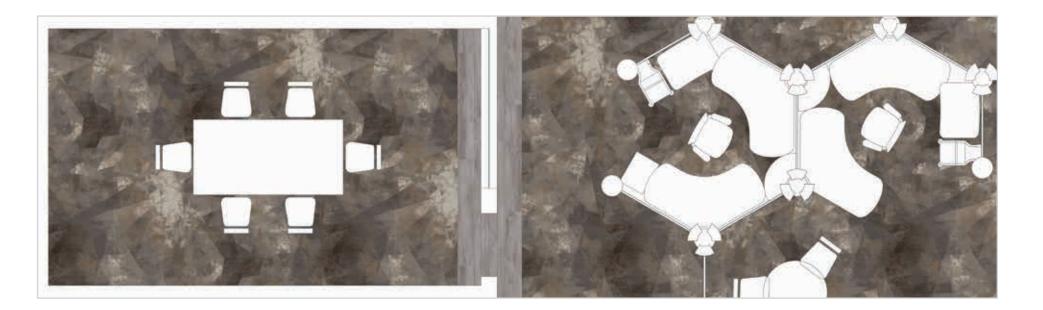
Define large spaces easily with Unearthed. One of the unique features of the collection is our extra-large patterns. Design runners and rugs in various sizes, or work with our design and visualization teams to create a custom layout for your large space. Custom minimums apply.

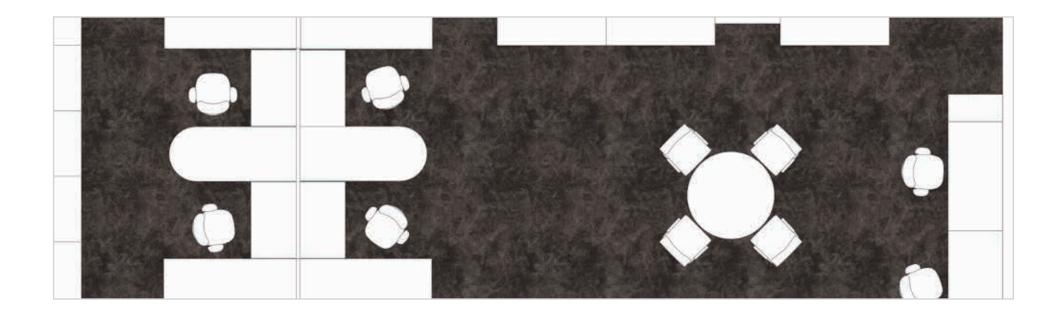












All board rooms are not created equal. Add sophistication, subtlety, or energy by choosing one of the many transition patterns for executive areas.

Build distinctive workspaces with the modular components of Unearthed. Add border effects and gradients to zone particular areas, such as corridors or desk groupings, while

also connecting people working in the space.

# Mélange in Quartz with Heritage Wood LVT in HER208

Bedrock 5 Fossil in Quartz



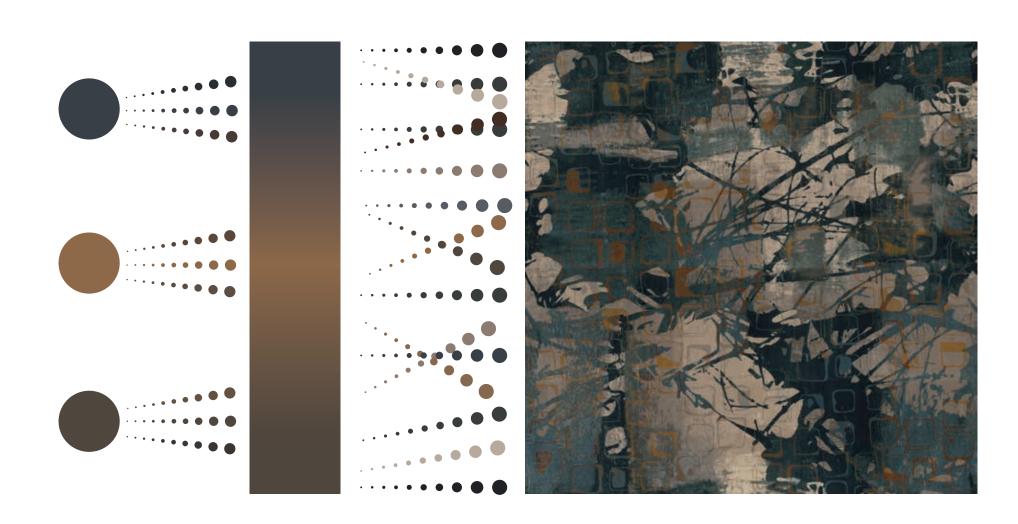
Shale Fossil in Quartz



### MILLIKEN'S GRADIENT PROCESS

With over 30 colors in each design, Unearthed demonstrates the creative power of Millitron®, Milliken's proprietary digital dye injection technologies. Using only 12 colors, the Millitron gradient process strategically mixes and places color, shaping both precise and nuanced patterns.

Our Millitron® brand of advanced digital dye injection technologies enables us to create an immeasurable amount of subtle variants of color. We're defining how pattern on the floor plane is created by color.



You provide the color direction.

Milliken creates the color spectrum.

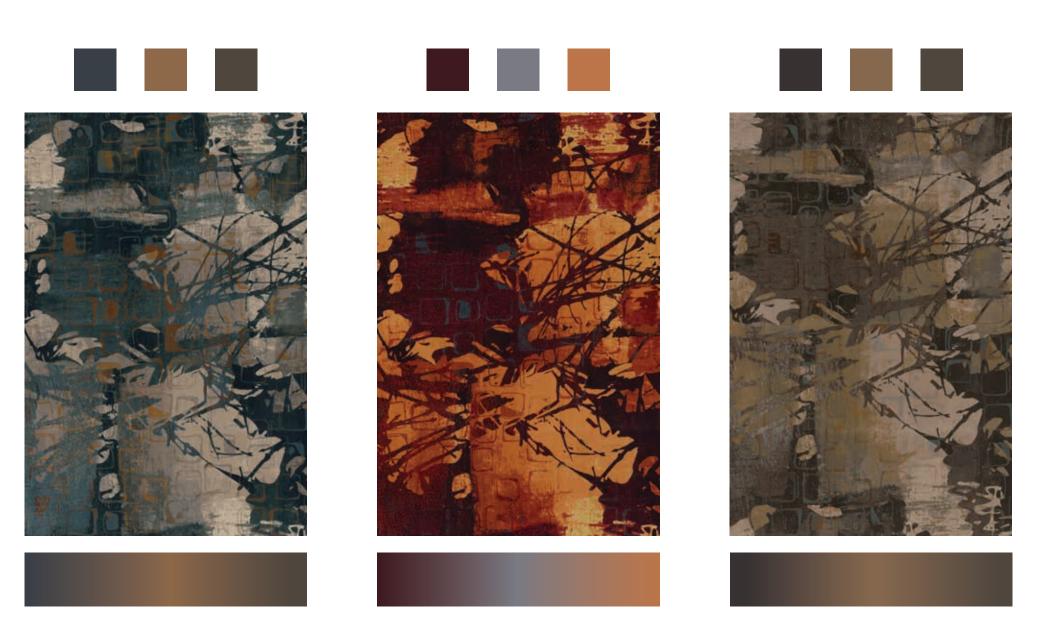
Colors merge to create an enhanced image.

### **CUSTOM COLOR PROCESS**

Due to the gradient process, custom recoloring is not replaced color-for-color as traditionally done with most carpet technologies. Think of the carpet design as a photographic image which allows for color shifting or tinting. When recoloring the patterns in Unearthed, choose from our standard color choices of Larimar, Jasper & Quartz or provide us with color direction for your custom gradient.

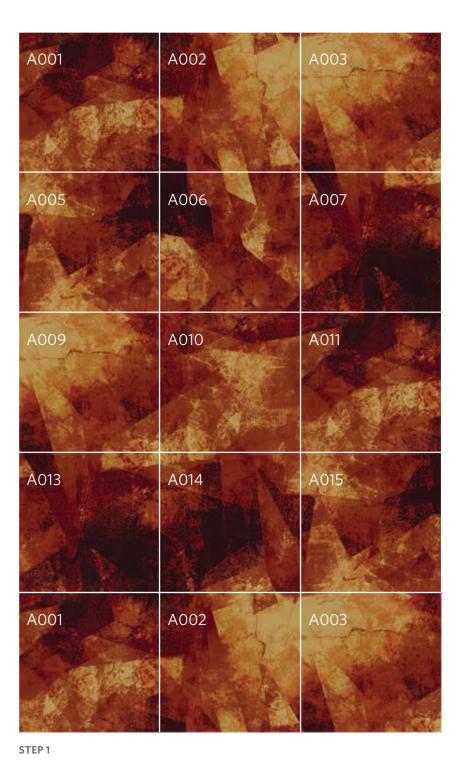
In order to create a custom color, select two new mid tones from the Pure Color Library. The Milliken Design team will then build the color spectrum by adding lighter and darker tones allowing us to achieve the best possible gradient of color. Using this new gradient, the design is recreated in the new enhanced color palette.

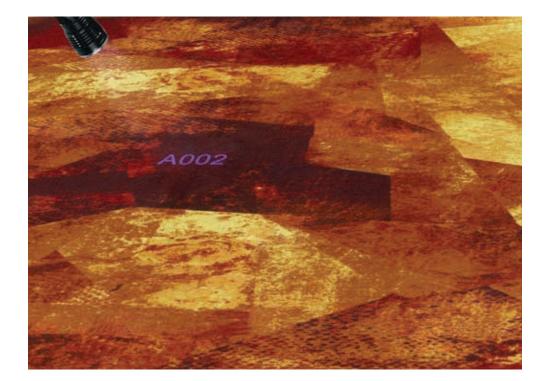
Because of the nature of this process, custom coloring needs to be planned in your project time line like custom design work. The end result is worth the extra time as ultimately each design is unique art for your specific project.



# **INCODE**

Elaborate large scale designs created with multiple unique tiles may seem overwhelming and a perceived installation challenge. However, Milliken's Incode is a unique technology that achieves large scale designs with an easy install process that benefits installers, specifying designers, and end-users.





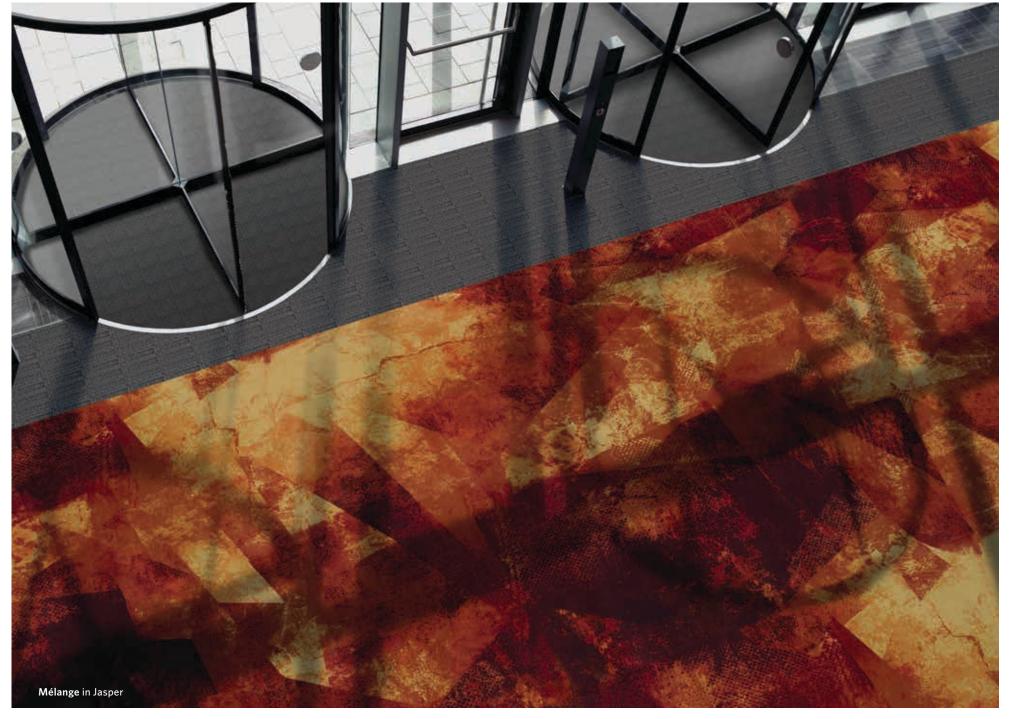
# **INCODE PROCESS**

STEP 1 — Milliken creates an installation map and SKU coding for each custom tile design.

STEP 2 — While each tile is being manufactured, the unique code is dye injected into the carpet face using a temporary, UV sensitive dye.

STEP 3 — Once the code is revealed with a UV light, the installation becomes as simple as 'install by numbers'.

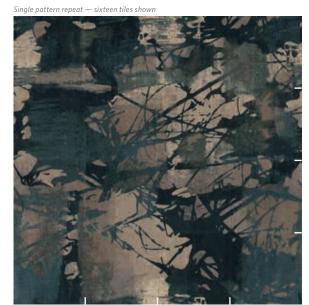
Get more at millikenfloors.com



STEP 3

# UNEARTHED—LARIMAR

# Gypsum — Coordinate Group

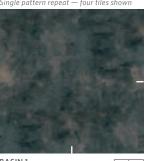


Order #: 00656867 Pattern Repeat: 4m W x 4m L



GYPSUM GLYPH Order #: 00661304 Pattern Repeat: 4m W x 4m L





Order #: 00671594 1 2
Pattern Repeat: 2m W x 2m L 3 4



 BASIN 1 GLYPH
 1
 2

 Order #: 00676186
 1
 2

 Pattern Repeat: 2m W x 2m L
 3
 4

# Mantle — Coordinate Group



MANTLE
Order #: 00657000
Pattern Repeat: 4m W x 4m



MANTLE SPIRO Order #: 00666518 Pattern Repeat: 4m W x 4m L



BEDROCK 1
Order #: 00662759
Pattern Repeat: 2m W x 2m L
3 4



 BEDROCK 1 SPIRO

 Order #: 00666528
 1
 2

 Pattern Repeat: 2m W x 2m L
 3
 4

55

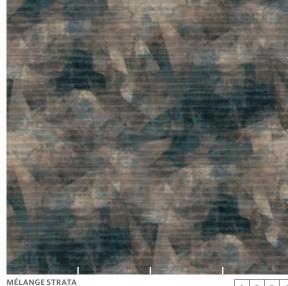
# Mélange — Coordinate Group

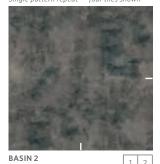


MÉLANGE Order #: 00656999 Pattern Repeat: 4m W x 4m L



Order #: 00659536 Pattern Repeat: 4m W x 4m L





 BASIN 2
 1
 2

 Order #: 00664890
 1
 2

 Pattern Repeat: 2m W x 2m L
 3
 4



Shale — Coordinate Group



Order #: 00666039 Pattern Repeat: 4m W x 2m L





SHALE FOSSIL Order #: 00666066 Pattern Repeat: 4m W x 2m L

BEDROCK 1 FOSSIL 
 Drder #: 00662764
 1 2

 Pattern Repeat: 2m W x 2m L
 3 4

## Caldera — Coordinate Group









# **UNEARTHED COLLECTION OVERVIEW**

# LARIMAR

CALDERA Order #: 00657173 Pattern Repeat: 2m W x 2m L

Design Name	Order # Grand Plaza	Component	Order# Portfolio	Tile Grid
Gypsum	00656867	Signature	00727517	4m W x 4m L — 16 tiles
Gypsum Glyph	00661304	Combo	00727521	4m W x 4m L — 16 tiles
Basin 1 w/ Glyph	00676186	Texture with Geo	00727522	2m W x 2m L — 4 tiles
Basin 1	00671594	Texture	00727523	2m W x 2m L — 4 tiles
Mélange	00656999	Signature	00727525	4m W x 4m L — 16 tiles
Mélange Strata	00659536	Combo	00727526	4m W x 4m L — 16 tiles
Basin 2 w/ Strata	00664889	Texture with Geo	00727527	2m W x 2m L — 4 tiles
Basin 2	00664890	Texture	00727528	2m W x 2m L — 4 tiles
Shale	00666039	Signature	00727529	4m W x 2m L — 8 tiles
Shale Fossil	00666066	Combo	00727530	4m W x 2m L — 8 tiles
Bedrock 1 w/ Fossil	00662764	Texture with Geo	00727531	2m W x 2m L — 4 tiles
Bedrock 1	00662759	Texture	00727532	2m W x 2m L — 4 tiles
Caldera	00657173	Signature	00727545	2m W x 2m L — 4 tiles
Caldera Fossil	00660842	Combo	00727533	2m W x 2m L — 4 tiles
Bedrock 2 w/ Fossil	00661738	Texture with Geo	00727534	2m W x 2m L — 4 tiles
Bedrock 2	00657160	Texture	00727535	2m W x 2m L — 4 tiles
Mantle	00657000	Signature	00727536	4m W x 4m L — 16 tiles
Mantle Spiro	00666518	Combo	00727537	4m W x 4m L — 16 tiles
Bedrock 1 w/ Spiro	00666528	Texture with Geo	00727538	2m W x 2m L — 4 tiles



# **JASPER**

Design Name	Order # Grand Plaza	Component	Order# Portfolio	Tile Grid
Gypsum	00677311	Signature	00726720	4m W x 4m L — 16 tiles
Gypsum Glyph	00677309	Combo	00726721	4m W x 4m L — 16 tiles
Basin 3 w/ Glyph	00673837	Texture with Geo	00726725	2m W x 2m L — 4 tiles
Basin 3	00673838	Texture	00726729	2m W x 2m L — 4 tiles
Mélange	00673950	Signature	00726732	4m W x 4m L — 16 tiles
Mélange Strata	00673951	Combo	00726733	4m W x 4m L — 16 tiles
Basin 4 w/ Strata	00673955	Texture with Geo	00726735	2m W x 2m L — 4 tiles
Basin 4	00673954	Texture	00726736	2m W x 2m L — 4 tiles
Shale	00669232	Signature	00726737	4m W x 2m L — 8 tiles
Shale Fossil	00669221	Combo	00726739	4m W x 2m L — 8 tiles
Bedrock 3 w/ Fossil	00676393	Texture with Geo	00726740	2m W x 2m L — 4 tiles
Bedrock 3	00669235	Texture	00726741	2m W x 2m L — 4 tiles
Caldera	00669102	Signature	00726755	2m W x 2m L — 4 tiles
Caldera Fossil	00669101	Combo	00726756	2m W x 2m L — 4 tiles
Bedrock 4 w/ Fossil	00669100	Texture with Geo	00726757	2m W x 2m L — 4 tiles
Bedrock 4	00669099	Texture	00726758	2m W x 2m L — 4 tiles
Mantle	00669213	Signature	00726762	4m W x 4m L — 16 tiles
Mantle Spiro	00669223	Combo	00726764	4m W x 4m L — 16 tiles
Bedrock 3 w/ Spiro	00669230	Texture with Geo	00726765	2m W x 2m L — 4 tiles



# QUARTZ

Design Name	Order # Grand Plaza	Component	Order # Portfolio	Tile Grid
Gypsum	00660414	Signature	00726745	4m W x 4m L — 16 tiles
Gypsum Glyph	00660416	Combo	00726751	4m W x 4m L — 16 tiles
Basin 5 w/ Glyph	00660294	Texture with Geo	00726754	2m W x 2m L — 4 tiles
Basin 5	00660284	Texture	00726799	2m W x 2m L — 4 tiles
Mélange	00673206	Signature	00726800	4m W x 4m L — 16 tiles
Mélange Strata	00673217	Combo	00726801	4m W x 4m L — 16 tiles
Basin 6 w/ Strata	00673224	Texture with Geo	00726802	2m W x 2m L — 4 tiles
Basin 6	00673225	Texture	00726804	2m W x 2m L — 4 tiles
Shale	00667256	Signature	00727098	4m W x 2m L — 8 tiles
Shale Fossil	00667266	Combo	00727100	4m W x 2m L — 8 tiles
Bedrock 5 w/ Fossil	00667306	Texture with Geo	00727101	2m W x 2m L — 4 tiles
Bedrock 5	00667291	Texture	00727102	2m W x 2m L — 4 tiles
Caldera	00673234	Signature	00727477	2m W x 2m L — 4 tiles
Caldera Fossil	00673238	Combo	00727493	2m W x 2m L — 4 tiles
Bedrock 6 w/ Fossil	00673258	Texture with Geo	00727494	2m W x 2m L — 4 tiles
Bedrock 6	00673259	Texture	00727495	2m W x 2m L — 4 tiles
Mantle	00666938	Signature	00727500	4m W x 4m L — 16 tiles
Mantle Spiro	00667207	Combo	00727503	4m W x 4m L — 16 tiles
Bedrock7 w/ Spiro	00667215	Texture with Geo	00727506	2m W x 2m L — 4 tiles
Bedrock 7	00667209	Texture	00727508	2m W x 2m L — 4 tiles



# Complete Flooring Solutions

With an industry leading selection of high-performance broadloom, modular carpet, and LVT options, we are inspired to create exceptional hospitality flooring products that will inspire you and your guest.

Whether a custom option from our easy to specify Millitron® patterning technology or a solution dyed nylon carpet tile for a refresh, we have the right color, pattern, and construction that adds value to your property. From the front door, through the lobby to the ballroom and guest room, Milliken brings innovative design to every corner of your property.

### Broadloom Carpet



Solution Dyed Nylon Guest Rooms Carpet Tile



Modular Carpet Tile



Luxury Vinyl Tile



# Hospitality Broadloom & Modular Carpet

Milliken's broadloom and carpet tile constructions incorporate the latest innovations in tufting and dyeing technology, achieving desired aesthetics and excellent performance. With our virtually unlimited color capability and easy to use custom design systems, creating inspiring carpets that achieve brand standards is easy. Our Color Reference system makes coordinating multiple products across a single project a snap; whether it's carpet, LVT, or entry systems. All modular carpet tile products have industry leading cushion backing that offers an extended lifespan, ergonomic and environmental benefits as well as requiring no moisture testing above grade or on new slabs. Broadloom carpet also has cushion-back options, and all are standard with StainSmart®, a proprietary treatment applied to Milliken carpets to protect against stains and enhance soil release.

## Luxury Vinyl Tile

From natural looks of wood and stone to more modern textures and abstracts, Milliken's collection of Luxury Vinyl Tile flooring creates new options for the hospitality interior. With industry leading wear-ratings and a variety of installation options, our LVT collection brings new and inspiring options for resilient flooring. Our simple-to-search Color Reference system provides easy coordination of the LVT options to modular and broadloom carpets. From carpet tile to broadloom to planks to LVT, Milliken provides durable and elegant options for your project.

# Guest Rooms Modular Carpet

Whether digitally patterned or solution dyed nylon, our guest room carpet options solve many of the design, installation, and maintenance concerns of property owners. From creating new guest room updates and meeting brand standards with ease, to lowering both maintenance and installation costs, our guest room carpet offering creates a difference for your property. With a variety of constructions, colors and patterns, Milliken has the right guest room carpet for your next project.

## Trusted Performance

Milliken's hospitality flooring products provide peace of mind. With an industry leading 14 lifetime warranties, our flooring solutions bring value to the property each and every day. Industry-leading technologies, such as our ComfortPlus® cushion backing systems, help to create a more comfortable, quiet, and durable interior. Combine the expansive product options with our commitment to service and project coordination to see how Milliken can be your trusted partner to be sure each flooring decision is the best for your project.



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### **FEATURES & SPECIFICATIONS**

**FACE WEIGHT** — With carpet tile, some manufacturers quote total weight and some quote face weight. Milliken reveals both. Unearthed is available in 36oz and 40oz face weight.

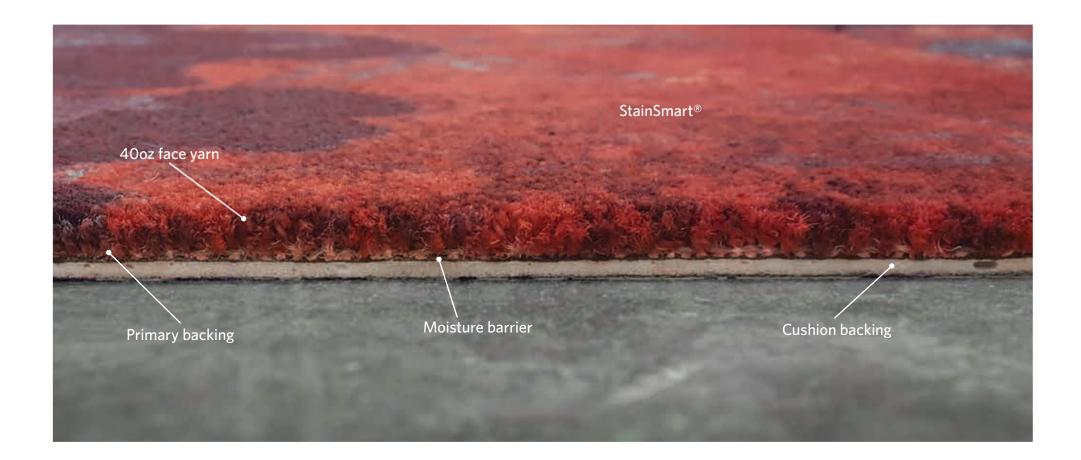
BACKING — Various backing types are available with different tile options. All Milliken tile comes standard with attached PVC-free polyurethane cushion. Milliken broadloom has Endura-Loc™ High Performance Backing with woven latex secondary.

Attached pad is an upgrade option.

**DIMENSIONAL STABILITY** — For carpet tile, it is imperative that the tile remain flat and dimensionally stable and secure to the floor under extreme conditions (humidity, temperature, & rolling traction). All Milliken modular carpet products are certified with the Aachen test and pass for dimensional stability.

**STAIN AND SOIL PROTECTION** — Food and beverage spills in public environments require product performance enhancements to help with long term cleanability and overall appearance. All Milliken carpet products include as standard our StainSmart® technology- a chemically bonded stain and soil resist technology.

MOISTURE BARRIER — For added performance, tile is standard with a barrier layer that prevents moisture from penetrating through the backing. Upgradeable option on broadloom.



# Grand Plaza® 40

Also available in 36

### Construction

Tufted, Patterned Cut-Pile Carpet Tile

# Dye Method

Digital Millitron® Dye Injection

### Tile Size

1m x 1m (39.4" x 39.4")

# Yarn Type

Milliken WearOn® BCF Nylon Type 6,6

Stain Resist / Soil Release StainSmart®

### **Recommended Installation Methods**



### **Tufted Face Weight**

40 oz./sq.yd. (1,356.3 g./sq.m.)

Finished Pile Height 0.25 in. sheared (6.4 mm.)

Average Density

5,879

Standard Backing
PVC-Free Comfort Plus® ES
Cushion Secondary with Synthetic
Woven/Non-Woven Composite
Primary

# Portfolio® 32

### Construction

Tufted, Textured Loop, Tip Shear

### **Dye Method**

Digital Millitron® Dye Injection

# Tile Size

1m x 1m (39.4" x 39.4")

### Yarn Type

Milliken WearOn® BCF Nylon Type 6,6

Stain Resist / Soil Release StainSmart®

Recommended Installation Methods



### **Tufted Face Weight**

32 oz./sq.yd. (1,085 g./sq.m.)

Finished Pile Height 0.15" (3.81 mm.)

Average Density 9,117

Standard Backing

PVC-Free Comfort Plus® ES Cushion Secondary with Synthetic Woven/Non-Woven Composite

Primary

