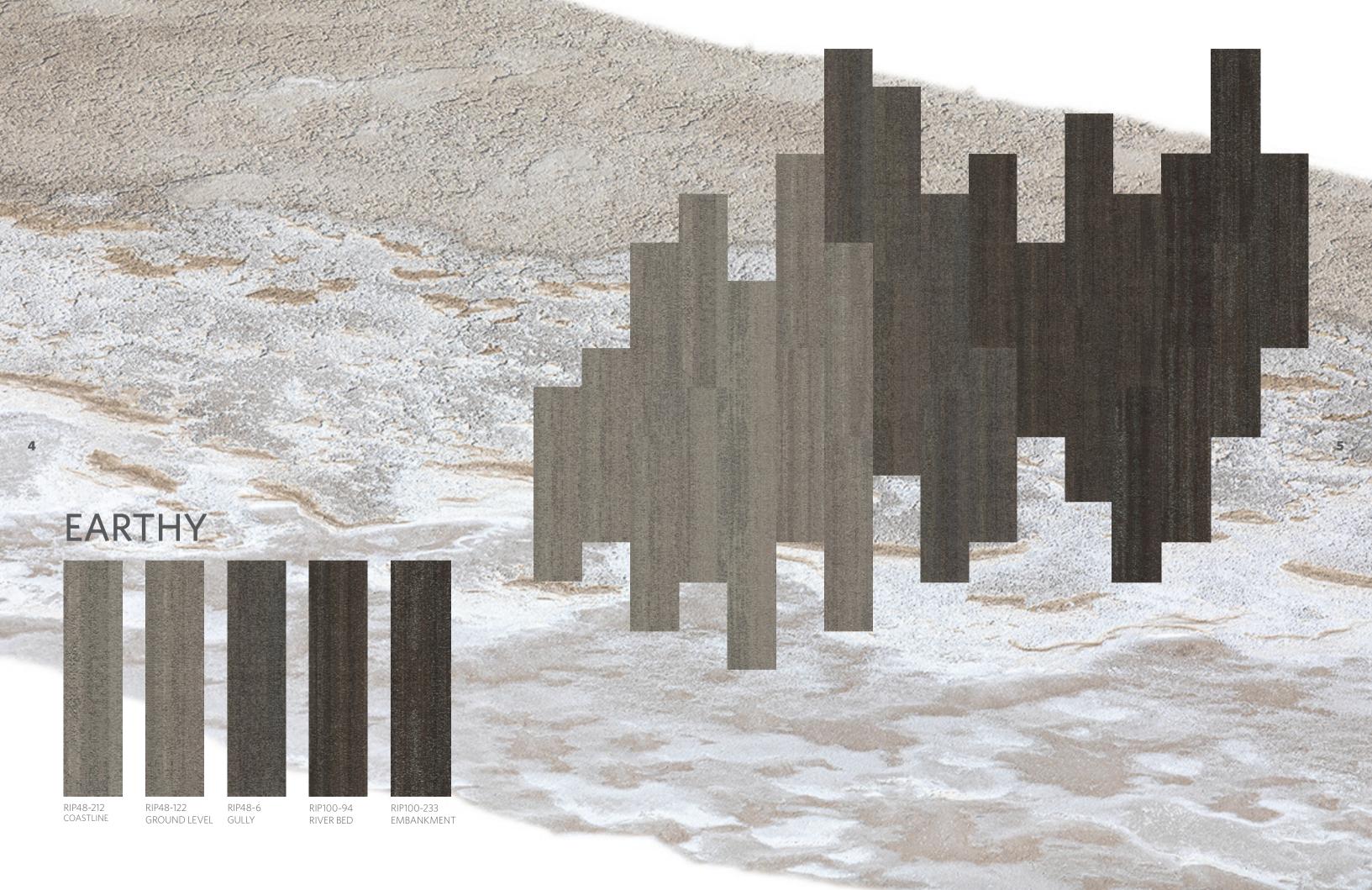


RIPPLE The Ripple Collection draws inspiration from the brackish estuary where fluvial freshwater and ocean tidal forces meet. This percussion of tidal crescendos - saltwater intrusion merging with freshwater aquifers and surface ripples - creates a sophisticated natural milieu design, when viewed from an aerial perspective. Layered textural elements are created through natural light reflecting off the water's surface, enhancing the feature by the reflective essence of the design. While the underwater motion of the swirl stimulates the soft movement of the ocean bed, formulating increments and the "Ripple" effect. The Ripple Collection embodies a natural inspired colour palette, composed of tonal shades of charcoals, earthy resonance and water blues, with a faint scattering of white light, bringing depth and calmness.







25x100cm

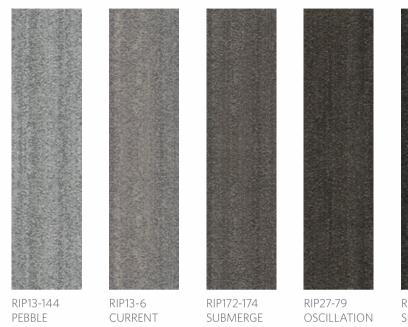


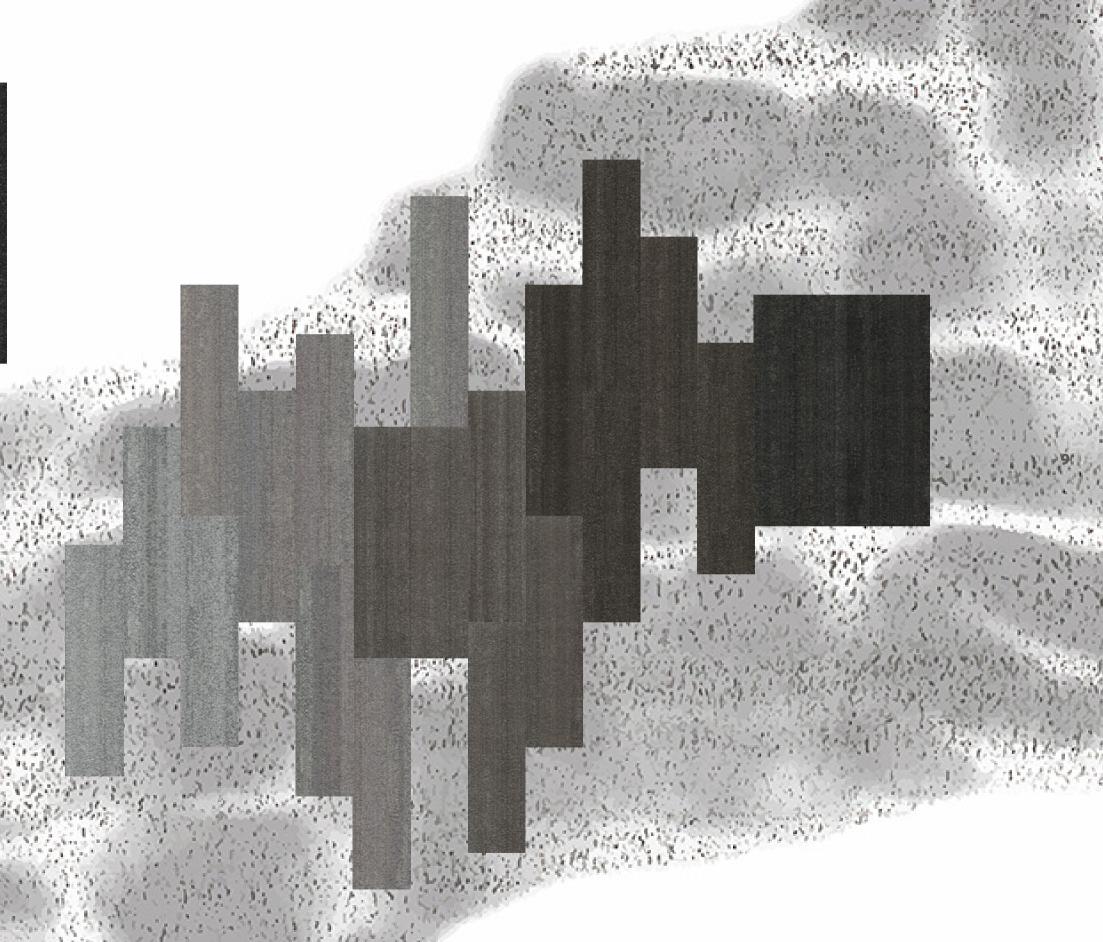
RIP48-6 GULLY

RIP48-122 GROUND LEVEL

25x100cm

BRONZE





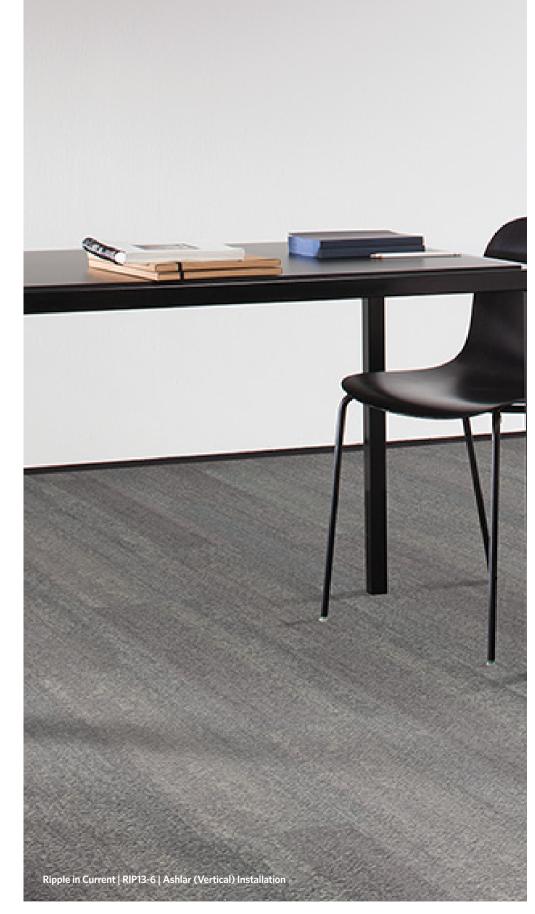




RIP13-6 CURRENT



DETAIL RIP13-6 CURRENT



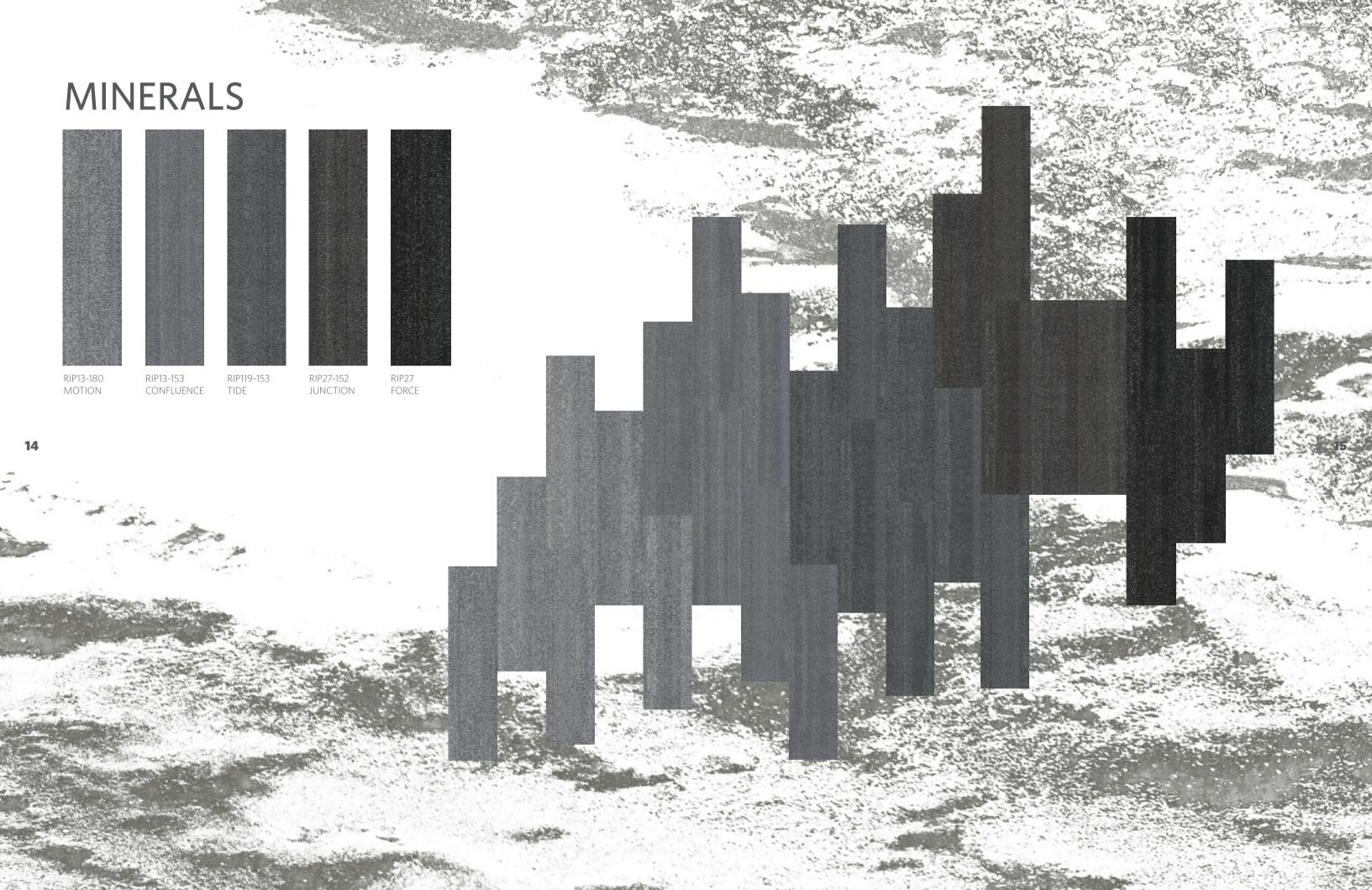




RIP13-144 PEBBLE



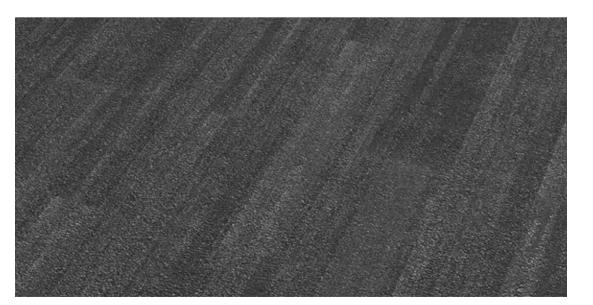
DETAIL RIP13-144 PEBBLE











Ripple in Junction | RIP27-152 | Detail | Ashlar (Vertical) Installation



25x100cm

RIP27-152 JUNCTION









Ripple in Reflection (RIP215-73 and Sangam (RIP139-140) \mid Herringbone Installation Ripple in Pebble (RIP13-144) and Sangam (RIP139-140) | Ashlar (Vertical) Installation

25x100cm

RIP13-144

PEBBLE



RIP139-140

PEBBLE

SANGAM





SANGAM

25x100cm

RIP139-140 REFLECTION SANGAM

25x100cm



RIP215-73

RIP215-73 REFLECTION

Ripple in Ground Level (RIP48-122) and Gully (RIP48-6) | Ashlar (Vertical) Installation

CREATING A BETTER WORLD

Milliken-Ontera supports the Property Industry Foundation

Milliken-Ontera is a proud National Corporate Donor of the Property Industry Foundation (PIF) and have actively engaged in fundraising initiatives and volunteer programs to help build homes for homeless youths in Australia.

The Ripple collection is part of the **"purpose-orientated"** pathway initiative in pro-actively raising funds for homeless youth. A percentage of revenue of every specification of Ripple will be donated to PIF.

The Foundation's mission is to make a tangible difference to the serious and persistent problem of youth homelessness by partnering with respected charities to build safe environments and support charity managed initiatives focused on education, employment and wellbeing.

Building homes for homeless youth.





www.millikenontera.com.au

www.pif.com.au



RIP48-122 GROUND LEVEL



RIP48-6 GULLY



RIP100-233 EMBANKMENT





RIP13-180 MOTION



RIP13-153 CONFLUENCE



TIDE



RIP27 FORCE

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RIP13-144 PEBBLE



RIP13-6 CURRENT



RIP172-174 SUBMERGE



RIP100-94 RIVER BED

OSCILLATION

RIP27-79



RIP119-27 SPILL



RIP139-140 SANGAM



RIP158-140 BAHARI



DRIFT

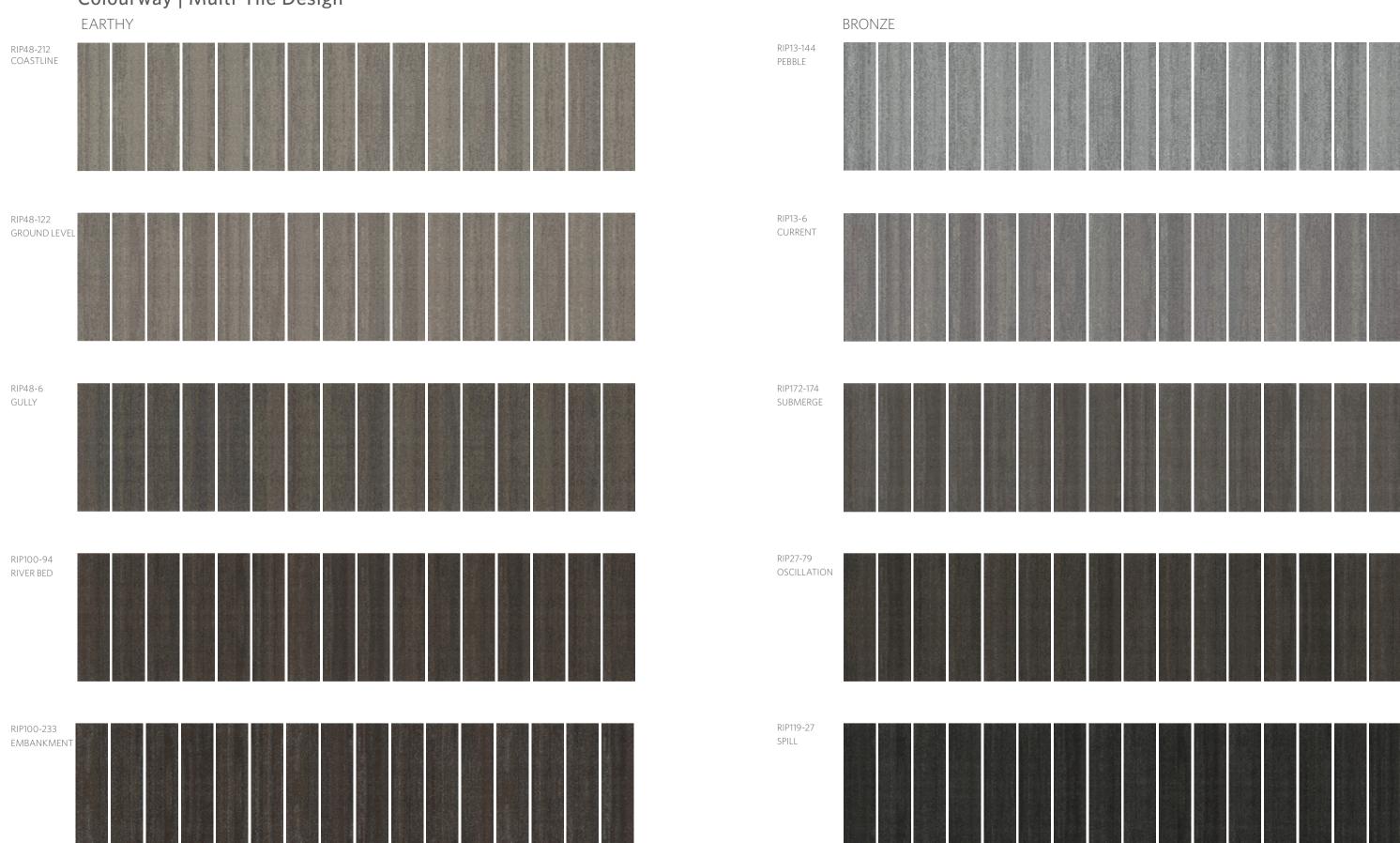
RIP215-73 REFLECTION



RIP215-258 SURFACE

30

Colourway | Multi-Tile Design



35

Colourway | Multi-Tile Design

RIP13-180 MOTION

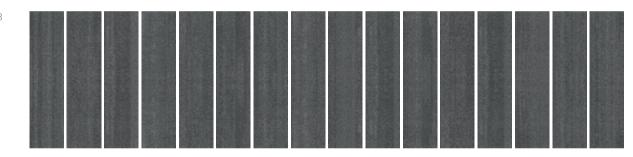


RIP13-153 CONFLUENCE

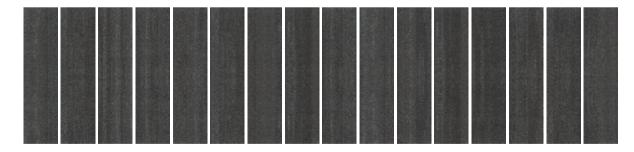


RIP119-153

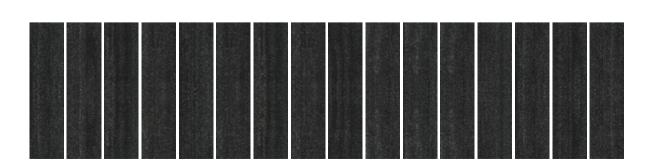
34



RIP27-152 JUNCTION

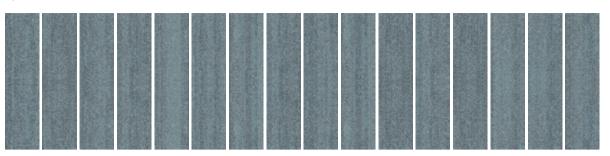


RIP27 FORCE



QUARTZ

RIP139-140 SANGAM



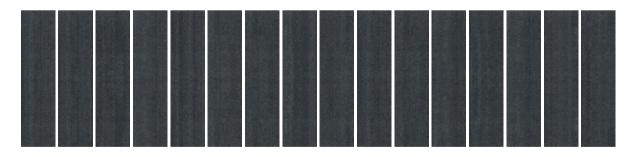
RIP158-140 BAHARI



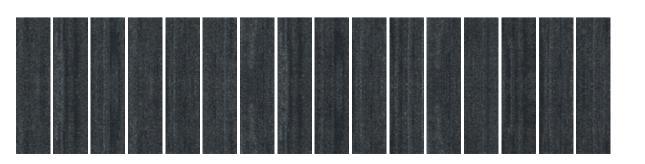
RIP215-73 REFLECTION



RIP106-249 DRIFT



RIP215-258 SURFACE



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Experience Infinite Designs Customisation re-defined and simplified

"While innovation is at the heart of our daily activities, its power is in its purpose - high ethical standards, market leadership and products that do good for the world." Milliken

The Milliken-Ontera experience - understands the changing trends, designs and products and leverages the speed and flexibility of our Millitron Dye Injection technology, to create customised designs or colour concepts that is unique to your requirements. It also provides the ability to stamp your I.D on your projects.

The Chroma Blanket Box is the perfect tool in simplifying custom colour selections and design solutions, with quick turnaround sampling and production. We have taken the guesswork out for you.

Our dedicated design team can also create floor plan layouts for designers, end-user clients and installers. Our custom design services are cost effective with low minimums for projects and short lead times.



RIPPLE

Construction

Tufted, Textured Loop

Tile Size

25cm x 100cm

Yarn Type

Milliken Certified Wear-On® Nylon Type 6,6

Stain Repel | Stain Resist | Soil Release

StainSmart®

Antimicrobial

AlphaSan® AF Built-In Protection

Dye Method

Millitron® Dye Injection

Gauge

1/10

Stitches Per Inch

14.4

Tufts

144/in² (2,230/100cm²)

Standard Backing

WellBAC™ Comfort (PVC-Free) (non-reactive cushion backing)

Recyclable

100%

Nominal Total Thickness

0.29" (7.5 mm)

Nominal Total Weight

 $103 \text{ oz/yd}^2 (3,500 \text{ g/m}^2)$

Pile Thickness

2.4 mm (Nominal)

Flammability (Radiant Panel Test)

 $CRF = 6.8 \text{ kW/m}^2$; Smoke rate 287%. min

Lightfastness (AATCC 16E)

≥ 4.0 at 80 Hours

Static Electricity (AATCC-134) 20% R.H.,70° F

≤ 3.5 KV

Recommended Maintenance

Refer to the Milliken-Ontera Care & Maintenance guide Millicare® Care plan available in some regions

Indoor Air Quality—CRI Green Label Plus™

 \leq 0.5 mg/m 3 (GLP0793)

VOC

Pass (ISO 10580:2010)

Environmental

Declare - 3rd Party Verified RED LIST FREE

Acoustic Value

NRC ≥ 0.25 (Exceeds standard acoustic requirements of the Carpet Institute)

Ln,w ≤47dB (Well below the BCA limit of 62dB)

EXCLUSIVE: Site-Related Solutions (SRS)

Milliken-Ontera Cushion backed tile + Non-Reactive Standard adhesive means install 60 days after a new concrete pour, fully warranted no testing required. Refer millikenontera.com.au

Warranties

15-year Wear Warranty 15-year Dimensional Stability Warranty 15-year Anti-Static Warranty 15- year Castor Chair Wear Warranty

Recommended Area of Use: Commercial Extra Heavy Duty

Recommended Installation Method(s)



Ashlar (Vertical)



Herringbone







A**ll**iance Founding Member









Australia:

Toll Free: 1800 668 372

New Zealand:

Toll Free: 0800 668 372

www.millikenontera.com.au (Australia & New Zealand) This WellBAC™ cushion-back carpet tile product is covered by one or more patents, published applications and/ or patents pending. Specifications are subject to normal manufacturing tolerances and may be changed without prior notice. Copies of actual test results are available upon request.



Growing greener for over 100 years.Visit **milliken.com** for more information

Printed images in this architect brochure are approximates for colour and pattern scale. Please see actual carpet samples to make your final selections.