



THE MAGIC HOUR

Milliken™



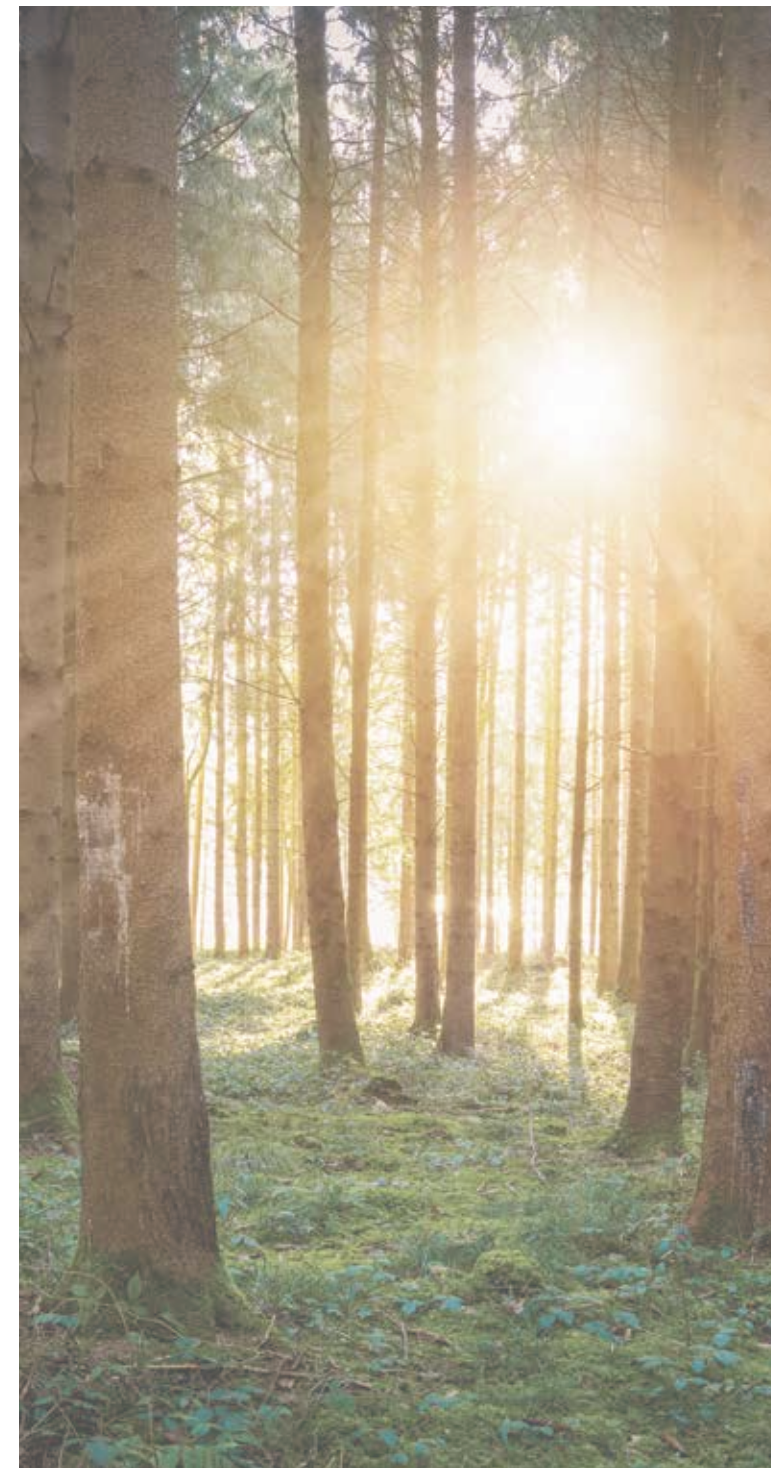
## THE MAGIC HOUR

FLEXFORM™ LVT



*(Left) Horizon in Backlight HZN122. Random.*

*(Right) Perspective in Mystique PER254 and Aura PER234. Custom Installation.*



# EXPERIENCE THE RHYTHMIC GRACE OF THE SUN RISING AND SETTING

This collection reflects the natural beauty of our world, inspired by the light and shadow play during these golden hours. Wood, stone and abstract patterns provide options for organic elegance, echoing the energy of a seaside vignette, quiet forest, or humming city. Tap into the restorative power of connectivity suitable for a variety of applications, ranging from commercial and hospitality to education and office spaces.





## INFUSE YOUR INTERIORS WITH LIGHT

The stone and abstract patterns complement a wide range of styles and aesthetics. From airy neutrals to deeper shades, this collection offers a variety of choices to bring your vision to life.





Horizon in Light HZN121-204. Random.

## MAXIMIZE DESIGN POTENTIAL

Invest in versatile solutions that stand the test of time. The patterns and sizes of The Magic Hour fit together seamlessly, providing creative flexibility to arrange a unique floorscape. This high performance 5.0mm collection features our best-in-class ProGuard MAX™ coating and 22mil wear layer with a 22-year limited commercial wear warranty. As an M/PACT Carbon Neutral and Ortho-Phthalate Free product, these attributes greatly benefit both people and the planet.



Horizon in Light HZN121-204. Random. 7





# ATMOSPHERE

Embrace soft shadows cast from light behind the clouds onto the sand.  
Ground your interiors with this textural design.

## THE MAGIC HOUR ATMOSPHERE

SHADE VARIANCE  MEDIUM



**FILTER** AMS217

50cm x 50cm tiles



**VIEWFINDER** AMS13

50cm x 50cm tiles



**FOCUS** AMS120

50cm x 50cm tiles



**LENS** AMS68

50cm x 50cm tiles

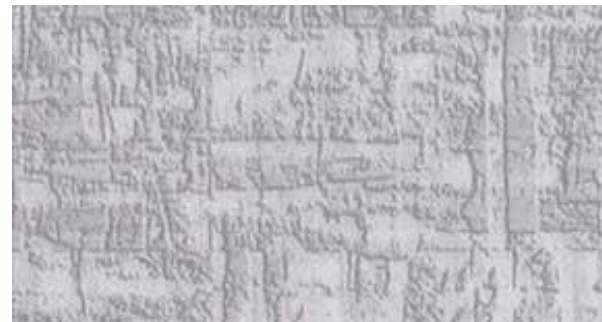


**THE MAGIC HOUR**  
PERSPECTIVE

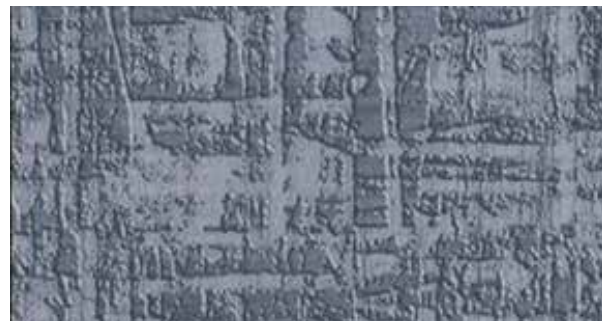
SHADE VARIANCE  MEDIUM



**FLASHBULB PER265** 25cm x 150cm planks



**SUNBEAM PER257** 25cm x 150cm planks



**SHUTTER PER138** 25cm x 150cm planks



**AMBIENT PER180** 25cm x 150cm planks



**HALO PER131** 25cm x 150cm planks



**AURA PER234** 25cm x 150cm planks



**SILHOUETTE PER174** 25cm x 150cm planks



**MYSTIQUE PER254** 25cm x 150cm planks

# PERSPECTIVE

This abstract pattern is reminiscent of a glittering city skyline reflecting dimensional patterns.







# HORIZON

Ranging from pale sand to rich taupe, the hypnotizing wood grain pattern provides a soothing effect, similar to a walk through a sun-speckled forest.

## THE MAGIC HOUR HORIZON

SHADE VARIANCE  LOW



**LIGHT** HZN121-204

25cm x 150cm planks



**INDIRECT** HZN208

25cm x 150cm planks



**EMPYREAN** HZN124-208

25cm x 150cm planks



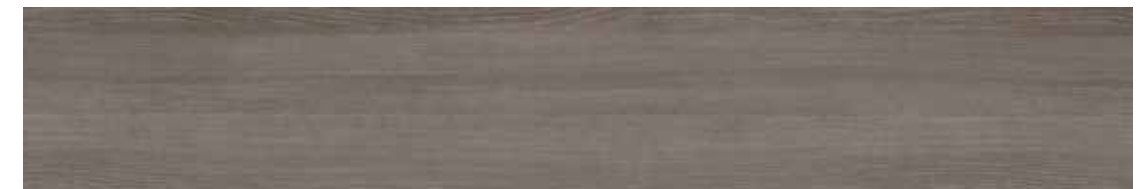
**ETHEREAL** HZN176-121

25cm x 150cm planks



**EXPOSURE** HZN144

25cm x 150cm planks



**BACKLIGHT** HZN122

25cm x 150cm planks

# Milliken™ FOR HUMANKIND.

## M/PACT™ Carbon Neutral Product

Climate change is one of the greatest threats facing humanity. That's why our flooring products are carbon neutral everywhere in the world. Let's work together for a better tomorrow.

## Sustainable features

Milliken LVT is durable resilient flooring engineered with the highest quality raw materials to provide unsurpassed performance and enduring aesthetics. Milliken LVT is 100% ortho-phthalate free. All production waste is granulated and recycled into backing production to create an internal closed loop recycling process. Milliken LVT is manufactured at facilities that are ISO 9001 compliant.

Milliken LVT meets many environmental standards, including FloorScore® certified, Prop 65 Free and Ortho-Phthalate Free, Certified EPD, and Declare.



Declare.

**M/PACT™**  
CARBON NEUTRAL PROGRAM



Scan to learn more about our commitment to sustainability.





# THE MAGIC HOUR FLEXFORM™ LVT

Atmosphere / Horizon / Perspective

## Construction

High Performance  
Luxury Vinyl Tile

## Finish

ProGuard™ MAX Coating

## Wear Layer Thickness

22 mil (0.55 mm)

## Overall Thickness

5.0 mm (0.197")

## Edge Profile

Square

## Installation

Glue Down

## Tile Sizes

Atmosphere: 50 cm x 50 cm  
(19.68" x 19.68")

Horizon: 25 cm x 150 cm  
(9.84" x 59.06")

Perspective: 25 cm x 150 cm  
(9.84" x 59.06")

## Pieces Per Box

Atmosphere: 10

Horizon: 6

Perspective: 6

## Weight Per Box

Atmosphere: 50.94 lb (23.10 kg)

Horizon: 46.02 lb (20.87 kg)

Perspective: 46.02 lb (20.87 kg)

## Quantity Per Box

Atmosphere: 26.91 ft<sup>2</sup> (2.50 m<sup>2</sup>)

Horizon: 24.22 ft<sup>2</sup> (2.25 m<sup>2</sup>)

Perspective: 24.22 ft<sup>2</sup> (2.25 m<sup>2</sup>)

## Warranties

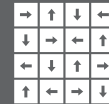
22 - Year Limited  
Commercial Wear

1 - Year Manufacturing  
Defect Warranty

## Recommended

### Installation Methods

Atmosphere (tiles): Random



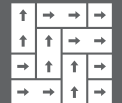
RANDOM

Horizon and Perspective (planks):

Random, Herringbone



RANDOM



HERRINGBONE

## SUSTAINABLE FEATURES

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Milliken LVT meets many environmental standards, including FloorScore® certified, Prop 65 Free and Ortho-Phthalate Free, Certified EPD, and Declare.



M/PACT carbon neutral products offset the raw materials and manufacturing carbon footprint\* by using 3<sup>rd</sup> party Verified Carbon Standard Credits that support renewable energy and carbon reduction technologies to help fight climate change. When you choose M/PACT products, you can be sure your choice is carbon neutral.

## SHOWN ON THE COVER

(Front) Perspective in Ambient PER180. Random.

(Back) Atmosphere in Filter AMS217. Random.

\* As calculated and verified scope A1-3 GWP through a ISO14025/ISO14040 compliant LCA and published in third party EPDs.

\* Images in this brochure are approximate for color and pattern scale. Please use actual samples to make your final selections.

Milliken™

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Scan to explore  
the collection story.

